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Assessing the importance of cation size in the tetragonal-cubic phase transition in lithium garnet electrolytes.

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Abstract

Lithium garnets are promising solid-state electrolytes for next generation lithium-ion batteries. These materials have high ionic conductivity, a wide electrochemical window and stability with Li metal. However, lithium garnets have a maximum limit of 7 lithium atoms per formula unit (e.g. $\text{La}_3\text{Zr}_2\text{Li}_7\text{O}_{12}$), before the system transitions from a cubic to a tetragonal phase with poor ionic mobility. This arises from full occupation of the Li sites. Hence, the most conductive lithium garnets have Li between 6-6.55 Li per formula unit, which maintains the cubic symmetry and the disordered Li sub-lattice.

The tetragonal phase, however, forms the highly conducting cubic phase at higher temperatures, thought to arise from increased cell volume and entropic stabilisation permitting Li disorder. However, little work has been undertaken in understanding the controlling factors of this phase transition, which could enable enhanced dopant strategies to maintain room temperature cubic garnet at higher Li contents.

Here, a series of nine tetragonal garnets were synthesised and analysed via variable temperature XRD to understand the dependence of site substitution on the phase transition temperature. Interestingly the octahedral site cation radius was identified as the key parameter for the transition temperature with larger or smaller dopants altering the transition temperature noticeably. A site substitution was, however, found to make little difference irrespective of significant changes to cell volume.

Introduction

High-energy density, portable and safe energy storage remains one of the most prevalent issues in modern society. Lithium-ion batteries (LIB) are amongst the most promising options but are far from achieving their theoretical performance.^[1] Maximal energy density of lithium batteries can only be achieved by use of Li metal anodes, which enable the highest theoretical capacity (3860 mA h g^{-1}) and the lowest electrochemical potential (-3.04 V vs. the standard hydrogen electrode) of all anode materials.^[1a, b] However, current LIB electrolytes (usually LiPF_6 dissolved in a ethylene carbonate/dimethyl carbonate) are incompatible with Li metal, present with safety concerns and an inability to accommodate high V cathode materials. Hence, electrolyte optimisation, or replacement, is paramount^[1a, b, 2].

All solid-state batteries (ASSBs) are natural successors to current LIBs, as they could enable Li metal anodes, wider electrochemical windows and improved safety.^[3] However, the development of a suitable solid-state electrolyte (SSE) has proved troublesome. To date many oxide and sulphide SSEs have been studied, but often have a high ionic conductivity or a wide electrochemical window, but rarely both.^[2c, 3-4] Finding a suitable SSE is, therefore, a key challenge to enable the next generation of energy storage.^[3]

Lithium garnets have emerged as contenders for use as an SSE, owing to a wide electrochemical window ($0\text{-}6\text{V}$ vs Li/Li^+), chemical stability with Li metal and (in recent years) high ionic conductivity ($> 0.1 \text{ mS cm}^{-1}$).^[5] These materials, however, form a poorly conductive tetragonal phase at high Li content (as outlined below) and suffer from atmospheric H^+/Li^+ exchange (which ultimately forms insulating Li_2CO_3 passivating layers due to instability of the Li dopant in high concentrations)^[6]. This is in addition to the common SSE problems of high interfacial resistance, lithium metal dendrite formation and time-consuming synthesis.^[5], 6a, b, 7]

An ideal garnet has the formula; $\text{A}_3\text{B}_2\text{X}_3\text{O}_{12}$, where A, B and X are eight, six and four coordinated cation sites, respectively, which crystallise in a face-centred cubic structure (e.g. $\text{A} = \text{Mg, Fe}$, $\text{B} = \text{Al, Cr, Fe}$, and

X = Si, Fe, Al, Ga).^[5k, 8] This structure comprises BO_6 octahedra and XO_4 tetrahedra, arranged in a 3D framework wherein larger A cations occupy dodecahedral positions in the interstices.^[9] Lithium ions fully occupy the tetrahedra 24d site, with 3 Li per formula unit (*pfu*). Alteration of A and B sites dopants, such as in $\text{La}_3\text{Zr}_2\text{Li}_7\text{O}_{12}$ (LLZO), enables up to 7 Li *pfu* (the upper maximum). However, at this point the system changes from a highly conductive cubic phase ($\text{Ia}\bar{3}\text{d}$ or $\text{I4}\bar{3}\text{d}$, Li content $\sim 6.2\text{-}6.55$ *pfu*), with vacant interstitial sites for ionic mobility, to a system whereby Li sites are fully occupied and have thus ordered (to reduce short Li-Li distances).^[10] This gives a reduction in symmetry from a cubic to a tetragonal cell ($\text{I4}_1/\text{acd}$) with ordered lithium occupying the tetrahedral (8a) and distorted octahedral (16f/32g) sites.^[5q, 8b, 9b, c, 10a, b]

However, these tetragonal Li garnets, such as $\text{La}_3\text{Zr}_2\text{Li}_7\text{O}_{12}$, $\text{La}_3\text{Hf}_2\text{Li}_7\text{O}_{12}$ and $\text{Nd}_3\text{Zr}_2\text{Li}_7\text{O}_{12}$, undergo a high temperature tetragonal-cubic phase transition ($\sim 700^\circ\text{C}$), believed to arise from increased unit cell size and entropy factors.^[11] It would therefore be of great interest if this transition temperature could be lowered to room temperature, thus forming a cubic Li_7 phase, which should further optimise the conductivity of Li garnets. This requires a greater understanding of the factors which influence the temperature of this phase transition, which is somewhat limited in the literature. Some studies initially thought this transition occurred $\sim 100\text{-}200^\circ\text{C}$ in LLZO but this was determined to arise from hydration, due to either the direct insertion of water molecules or through a H^+/Li^+ exchange mechanism^[10a, 12]. Therefore, the characteristic, reversible tetragonal – cubic phase transition in LLZO is believed to be $620 - 650^\circ\text{C}$,^[4d, 5k, 12] while the smaller cell volume $\text{La}_3\text{Sn}_2\text{Li}_7\text{O}_{12}$ (LLSnO) exhibits a phase transition $\sim 750 - 800^\circ\text{C}$.^[9b, 10a, 11b] This suggests that the cell volume is potentially key to dictating the phase transition.

Dong et al. investigated tetragonal garnets of the formula $\text{La}_3\text{Zr}_{2-x}\text{Li}_7\text{Ce}_x\text{O}_{12}$ ($0 \leq x \leq 0.75$) via XRD studies. This showed a reduction in tetragonality for these Li_7 garnets on Ce doping, attributed to the larger ionic radius of Ce^{4+} . This decreased the tetragonal-cubic transition temperature to 325°C compared to LLZO suggesting further that increased cell volume corresponds to lower transition temperatures.^[5k]

However, density functional theory-based calculations by Chen et al., on tantalum doped systems (Ta-doped LLZO) and Li positioning changes in the phase transition, determined the thermodynamic stability of the tetragonal 16f site 'blocked' the formation of cubic LLZO at lower temperatures. Ta⁵⁺ doping was predicted to give octahedral site Li-ion vacancies which weakened the 'blocking' effect of the tetragonal (16f) sites, allowing for lithium-ion redistribution and thus, lowering the transition temperature.^[11b] These data indicate B site substitution could play an important role in the transition temperature, and that the direct relation to cell volume is perhaps too simplistic. Outside of these reports, work on the tetragonal to cubic phase transition is somewhat limited.

Herein nine tetragonal lithium garnets were synthesised; $A_3B_2Li_7O_{12}$ ($A = La, Pr, Nd$) ($B = Zr, Hf$), $La_3Zr_{1.75}Ce_{0.25}Li_7O_{12}$ and $LaSr_2B_2Li_7O_{12}$ ($B = Nb, Ta$). Both A and B site doping was undertaken to assess the relative importance of each site on the transition temperature. These materials were studied by variable temperature XRD analysis to ascertain if any new insights could be gained regarding the phase transition. Interestingly, we determine that, irrespective of A site substitution it is the B site which is the predominant factor in determining the phase transition temperature. It is shown that a direct relation solely to cell volume is too simplistic, rather it is suggested the sites which dictate the degree of tetragonality, which correspond to the framework polyhedra, are of higher importance than A site cations which reside within. Furthermore, the transition temperatures identified enabled regression analysis to predict the ideal octahedral B site radius for a room temperature stable cubic Li_7 phase.

Experimental

Solid – State Synthesis

$A_3B_2Li_7O_{12}$ ($A = La, Pr, Nd$) ($B = Zr, Hf$), $La_3Zr_{1.75}Ce_{0.25}Li_7O_{12}$ and $LaSr_2B_2Li_7O_{12}$ ($B = Nb, Ta$) were prepared via the solid-state route from stoichiometric quantities of Li_2CO_3 ($\geq 99\%$, Sigma-Aldrich), Nd_2O_3 (99.9% Sigma-Aldrich), La_2O_3 ($\geq 99.9\%$, Sigma-Aldrich), Pr_6O_{11} (99% , Alfa), $SrCO_3$ ($\geq 99.9\%$, Sigma-Aldrich), ZrO_2 ($\geq 99\%$, Alfa), HfO_2 (98% , Sigma-Aldrich), Nb_2O_5 ($\geq 99.9\%$, Alfa), CeO_2 ($\geq 99.9\%$, Acros), Ta_2O_5 ($\geq 99\%$, Alfa). All were synthesised under air except for Pr based garnets which required treatment under $10\% H_2$ to ensure the formation of Pr^{3+} . A 40% mol excess of lithium was added to compensate for lithium loss during high temperature sintering, this is more than conventional synthesis but was done to ensure tetragonal phase formation. All tetragonal garnets were ball milled for 1 hr with ZrO_2 balls (500 rpm) with hexane. The powders were then pressed into 16 mm pellets. Pr samples were the heated to $950^\circ C$ (12 hrs, $5^\circ C\ min^{-1}$). LLZO was heated to $1100^\circ C$ (12 hrs, $5^\circ C\ min^{-1}$) and the Nd garnets were heated to $1050^\circ C$ for (6 hrs, $5^\circ C\ min^{-1}$). All synthesis was done on an alumina crucible. Sr containing garnets were heated at $700^\circ C$ (14hrs), $900^\circ C$ (14 hrs) and $800^\circ C$ (12hrs) (at $5^\circ C\ min^{-1}$), the latter of which also required a further 20% excess Li, illustrating challenges with the formation of these heavily Sr doped samples. Post sintering, pellets were sanded in an attempt to remove any Al contamination from the Al crucible.

Characterisation

All samples were stored in an argon glove box to prevent proton-Li exchange in the garnet. Phase analysis was performed by X-ray diffraction (XRD) using a Bruker D8 diffractometer with Cu source from $15 - 80\ 2\theta$ with a step size of 0.018° . Variable temperature measurements were conducted in a similar manner on a Bruker D8 instrument equipped with an Anton Parr heating stage from $50^\circ C$ up to a maximum of $1000^\circ C$ in air. Scanning electron microscopy (SEM) was performed on a Hitachi TM4000plus instrument. Elemental analysis was undertaken via an AZtecOne X-stream2 energy

dispersive X-ray (EDX) spectrometer. Samples were prepared by applying the powders to a carbon tape and analysed at 15 kV in backscattered electron mode.

Rietveld Refinement

For each garnet synthesised, Rietveld refinements were performed in GSAS-II^[13] using room temperature powder X-ray diffraction (XRD) patterns and variable temperature X-ray diffraction (VTXRD) patterns (50°C to 1000°C, 50°C increments). All structural models were obtained from ICSD^[10b, c] and atoms altered where required to give an analogous crystal structure. For Ce-doped LLZO, fractional occupancies were set to the intended ratio.

Results and Discussion

X-ray diffraction

All nine Li_7 garnets were first analysed for phase purity at room temperature, and all were indexed on a tetragonal garnet cell ($I4_1/a$). Variable temperature X-Ray diffraction (VTXRD) data were subsequently collected for these garnets up to 1000°C. This is beyond the common phase transition temperature ($\sim 700^\circ\text{C}$) but was required to reach the phase transition temperature for the Nb/Ta tetragonal phases. This caused some degradation for some systems; hence the complete reversal of the phase transition was not observed. Despite attempts to remove, small amounts of Al remained, see Supporting Information. However, as the tetragonal cell was present at room temperature and the observed transition temperatures are similar to those reports elsewhere, Al is suggested to have limited impact on the observed phase transition trends.^[5i, k, 12, 14]

The tetragonal to cubic phase transition is readily noticeable in the VT-XRD patterns via the coalescence of the split peaks into sharp, singular peaks. Data were collected in 50°C increments (50°C – 1000°C), but were plotted every 100°C for clarity, see Figure 1 for LLZO (the remaining garnets are available in the Supporting Information). Near the phase change temperature patterns were commonly biphasic (cubic and tetragonal phases present) and not used for structure refinements. Rietveld refinements were performed for all other XRD patterns with cell volume, cell parameters and A/B site bond lengths studied. An exemplar refinement (with tabulated data at each temperature) for LLZO is shown in Figure 2 and table 1. Although these data were collected for all nine Li_7 phases, only LLZO is shown in detail, whereas table 2 shows the relevant data for the other eight phases only at room temperature and the transition temperature. Table 3 and 4 show bond lengths of A-O and B-O respectively.

The HTXRD was conducted in air as was the synthesis (except Pr samples), so CO_2 incorporation is possible. This has been reported to stabilise the cubic garnet cell at room temperature by Toda et al., however required 40h of heating to form the cubic phase, with only minimal CO_2 uptake after 20h

(which also corresponded to increased cell parameters).^[15] Therefore, CO₂ incorporation cannot be ruled out. However, as all characterisation and sample handling were conducted similarly (except Pr samples), if CO₂ were present it would be in relatively equal, negligible, amounts. This assumption is evidenced by the available reports elsewhere, regarding phase transition and lattice parameters, being similar to this work.^[5i, k, 10b, c, 14a, b, 16] Unfortunately, it was not possible to conduct all experiments fully under inert conditions, nor to transfer to the HTXRD without air exposure.

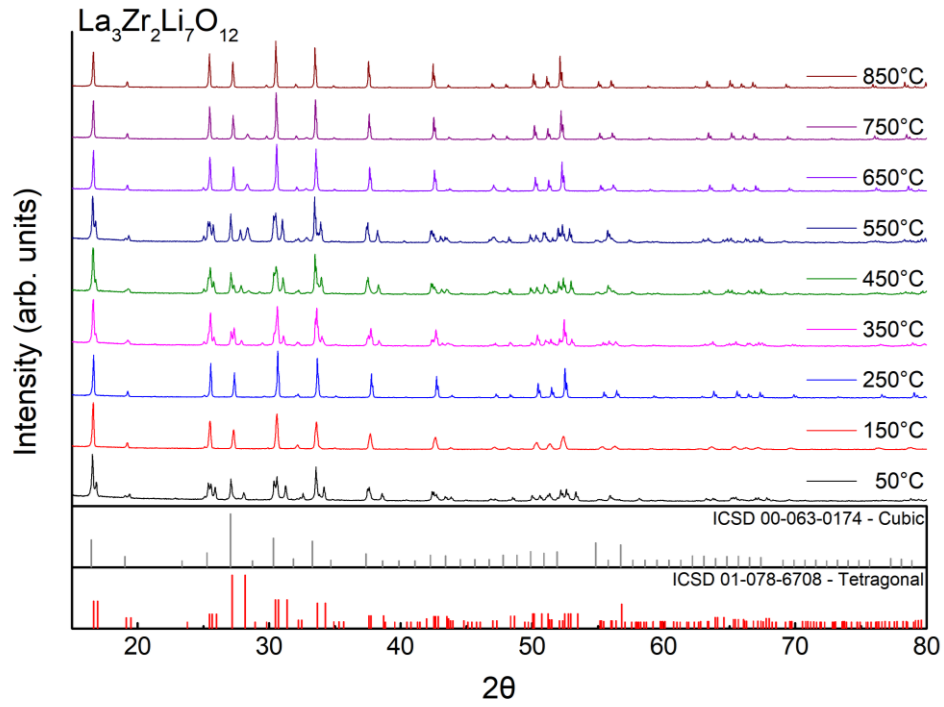


Figure 1 $\text{La}_3\text{Zr}_2\text{Li}_7\text{O}_{12}$ stacked XRD patterns. Phase transitions are observed at $\sim 150^\circ\text{C}$ and $\sim 650^\circ\text{C}$.

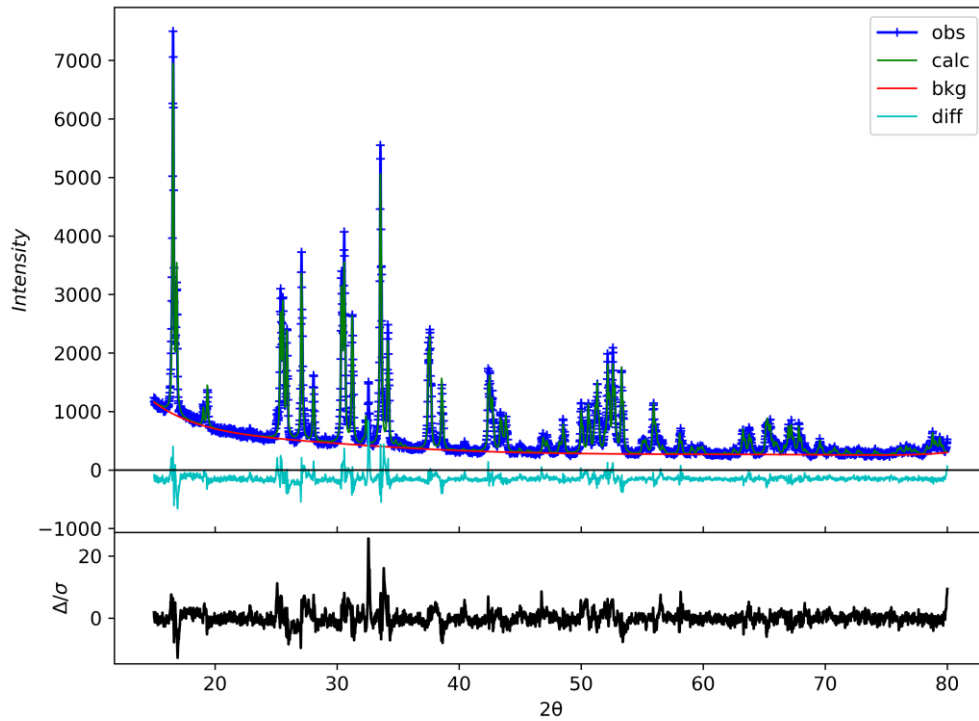


Figure 2 Observed, calculated and difference profiles for $\text{La}_3\text{Zr}_2\text{Li}_7\text{O}_{12}$ at 50°C , tetragonal (space group; $I4_1/acd$), $R_{wp} = 9.95\%$

Temperature/°C	Unit cell parameters		Degree of tetragonality	Cell volume/Å ³	Phase
	a	c			
50	13.1288(6)	12.6854(6)	0.966	2187.0(25)	Tetragonal
100	<i>Mixed tet-cubic phase. Transition occurring.</i>			-	-
150	13.0762(5)	-	-	2235.9(25)	Cubic
200	13.06019(15)	-2	-	2227.7(8)	Cubic
250	13.03577(17)	-	-	2215.2(9)	Cubic
300	<i>Mixed tet-cubic phase. Transition occurring.</i>			-	-
350	13.1257(22)	12.8038(21)	0.975	2205.9(10)	Tetragonal
400	13.1383(20)	12.8122(20)	0.975	2211.6(9)	Tetragonal
450	13.1775(7)	12.8206(7)	0.972	2226.3(3)	Tetragonal
500	13.1892(5)	12.8241(6)	0.973	2230.8(24)	Tetragonal
550	13.1942(5)	12.8510(5)	0.974	2237.2(22)	Tetragonal
600	13.1929(5)	12.8887(5)	0.977	2243.3(21)	Tetragonal
650	13.1057(29)	-	-	2251.0(15)	Cubic
700	13.1167(27)	-	-	2256.7(14)	Cubic
750	13.1275(25)	-	-	2262.3(13)	Cubic
800	13.1390(16)	-	-	2269.2(8)	Cubic
850	13.1522(15)	-	-	2275.3(8)	Cubic
900	13.1639(15)	-	-	2281.2(8)	Cubic
950	13.1756(19)	-	-	2287.3(10)	Cubic

Table 1 – Refinement data for La₃Zr₂Li₇O₁₂. Values in brackets represent standard errors. Degree of tetragonality is calculated as c/a.

Cell volume increased with temperature (table 1), as expected, across all the studied Li₇-garnets. This increase in cell volume coupled with the increasing importance of entropic stabilisation helps to promote disorder and drives the phase transition from tetragonal to cubic. Two distinct phase transitions were observed in most studied garnets, one ~100°C and a second at higher temperature. The phase transition at ~100°C was attributed to H⁺/Li⁺ exchange, as it was not possible to completely eliminate moisture. The lower temperature transition was not present in the Pr samples, which were synthesised under H₂, adding further evidence of proton exchange arises from air-based synthesis. The second transition at much higher temperatures is attributed to the true tetragonal-cubic phase transition. Most samples, after the low temperature proton exchange transition, had developed a

pyrochlore-type phase (e.g. $\text{La}_2\text{Zr}_2\text{O}_7$) impurity, which was removed as the system fully transitioned to the high temperature cubic phase. Although the reason for the temporary development of the pyrochlore phase is not completely clear, it is suggested to relate to the proton exchange (particularly surface bound Li_2CO_3) not being fully reversed until higher temperature, at which point the cubic phase is fully formed.^[17] This is further supported by the Pr phases, which did not undergo the low temperature phase transition (due to the H_2 synthesis) and did not have the pyrochlore impurity.

All $\text{A}_3\text{Zr}_2\text{Li}_7\text{O}_{12}$ ($\text{A} = \text{La, Pr, Nd}$) garnets had comparable phase transition temperatures ($\sim 600 - 650^\circ\text{C}$). This was a little surprising given the significant reduction in cell volume across the series from La -Pr-Nd. In addition to little change in transition temperature there was also little change to the degree of tetragonality. Similarly little change was observed for the $\text{A}_3\text{Hf}_2\text{Li}_7\text{O}_{12}$ ($\text{A} = \text{La, Pr, Nd}$) series, although here the smaller Hf appears to have led to a small increase in the phase transition temperature to $\sim 650 - 700^\circ\text{C}$. Therefore, it appears that doping on the A site has minimal effect on the phase transition, hence suggesting a direct relation to cell volume is too simplistic, as volume considerably reduces across these series of samples.

In contrast, a comparison of the Zr and Hf samples suggest an influence of B site doping, and that this effect requires only a very minimal difference in ionic radius between substituents. Further support for the effect of B site doping is shown by comparing further samples substituted on this site, such as the Ce-doped LLZO and $\text{LaSr}_2\text{B}_2\text{Li}_7\text{O}_{12}$ ($\text{B} = \text{Nb, Ta}$) phase. These showed clear differences in transition temperature, at $\sim 325 - 425^\circ\text{C}$ and $800 - 900^\circ\text{C}$ respectively (see table 2), with the lower transition temperature corresponding to the presence of larger cations in the B site. In line with the transition temperature changes, this corresponded to similar (Ce doped LLZO) and increased ($\text{LaSr}_2\text{B}_2\text{Li}_7\text{O}_{12}$, $\text{B} = \text{Nb, Ta}$) degrees of tetragonality. A small increase in transition temperature was also observed for $\text{LaSr}_2\text{Ta}_2\text{Li}_7\text{O}_{12}$ compared the $\text{LaSr}_2\text{Nb}_2\text{Li}_7\text{O}_{12}$ which is similar to the use of Hf over Zr, mentioned above.

Overall the results were in contradiction with the common consensus; that the primary phase transition driving factor is the cell volume alone, as B site substitutions alter the cell volume

considerably less than the A site substitutions yet give substantial differences in transition temperature, see Figure 3.^[5k, 11b] B site substitution in $\text{LaSr}_2\text{B}_2\text{Li}_7\text{O}_{12}$ also corresponds to larger increases in tetragonality. This indicates the B site plays a more key structural role in determining tetragonal distortion than the A site.^[5k, 9b] This is logical given the garnet framework polyhedra of corner linked BO_6 and XO_4 units, as these sites would structurally define the cell more than the interstitial A site. Therefore, B site substitutions would have a greater chance of changing any structure-based transition temperature. This is supported by the results for $\text{LaSr}_2\text{B}_2\text{Li}_7\text{O}_{12}$ (B = Nb, Ta) and $\text{La}_3\text{Sn}_2\text{Li}_7\text{O}_{12}$ (tetragonality 0.956, transition temperature 750-800°C^[9b]) whereby large differences in tetragonality (compared to A site substitutions) correspond to higher transition temperatures. Hence, the cell volume alone is not the ideal measure of transition temperature, rather the key numerical indicator could be considered the tetragonality which effectively mimics the thermodynamic energy barrier to overcome when transitioning from Li order to disorder.

However, only marginal changes in tetragonality are present for partial B site substitution with Ce-LLZO, yet significant changes in the transition are witnessed yet again. This further indicates the importance of the B site in dictating the temperature. In this respect, although only small changes in tetragonality are noted here, the work by Dong et al. (increasing Ce content up to 0.375) does indeed give noticeable changes in tetragonality (~ 0.980). This further suggests the B site is more responsible for the tetragonal distortion of the framework of the cell than the A site.^[5k]

Analysis of bond distances shows the expected reduction in A-O bond lengths with the Zr/Hf samples, which correspond to decreased cell parameters arising from Ln contraction, see table 3. A-O distances are marginally smaller for the Hf based series which corresponds to a slightly higher transition temperature. The bond distances of $\text{LaSr}_2\text{Ta}_2\text{Li}_7\text{O}_{12}$, are most directly comparable in terms of cell volume with $\text{La}_3\text{Hf}_2\text{Li}_7\text{O}_{12}$, show very similar A-O bond lengths despite the addition of Sr, yet show considerable reductions in B-O distances, further indicating the importance of B site substitution on the garnet structure.

Hence this suggests the degree of tetragonality is a more important indicator for the cell transition temperature, and that this is controlled more by the B site composition, as A site substituents have much reduced lattice parameters yet the degree of tetragonality remains similar, as do the transition temperatures.

Formula	Unit cell parameters		Degree of tetragonality	Cell volume (Å ³)	Transition temperature range (°C)
	<i>a</i>	<i>c</i>			
La₃Zr_{1.75}Ce_{0.25}Li₇O₁₂	13.1141(1)	12.7432(1)	0.972	2191.6(10)	325 - 425
La₃Zr₂Li₇O₁₂	13.1242(6)	12.6791(6)	0.966	2183.90(26)	600 - 650
Pr₃Zr₂Li₇O₁₂	12.9783(3)	12.5653(3)	0.968	2116.5(11)	600 - 650
Nd₃Zr₂Li₇O₁₂	12.9222(7)	12.5501(7)	0.971	2095.64(29)	600 - 650
La₃Hf₂Li₇O₁₂	13.1049(21)	12.6474(19)	0.965	2172.0(10)	650 - 700
Pr₃Hf₂Li₇O₁₂	12.9700(10)	12.5417(9)	0.967	2109.8(5)	650 - 700
Nd₃Hf₂Li₇O₁₂	12.9101(6)	12.5084(6)	0.969	2085.7(28)	650 - 700
LaSr₂Nb₂Li₇O₁₂	13.0752(16)	12.5091(15)	0.957	2138.6(7)	800 - 850
LaSr₂Ta₂Li₇O₁₂	13.1431(8)	12.5433(8)	0.954	2166.8(3)	850 - 900

Table 2 – Refinement data for all nine Li₇-garnet systems studied. Values within brackets refer to standard deviations. (Note lattice parameters and tetragonality are all based on room temperature XRD data.)

Formula	A(1) - O bond length/Å (average)	A(2) - O bond length/Å (average)	Transition temperature/°C
La₃Zr_{1.75}Ce_{0.25}Li₇O₁₂	2.628	2.604	325 - 425
La₃Zr₂Li₇O₁₂	2.587	2.543	600 - 650
Pr₃Zr₂Li₇O₁₂	2.535	2.506	600 - 650
Nd₃Zr₂Li₇O₁₂	2.527	2.497	600 - 650
La₃Hf₂Li₇O₁₂	2.583	2.539	650 - 700
Pr₃Hf₂Li₇O₁₂	2.533	2.503	650 - 700
Nd₃Hf₂Li₇O₁₂	2.523	2.493	650 - 700
LaSr₂Nb₂Li₇O₁₂	2.570	2.526	800 - 850
LaSr₂Ta₂Li₇O₁₂	2.581	2.537	850 - 900

Table 3– A site bond length data for all nine Li₇-garnet systems studied. Values within brackets refer to standard deviations.

(Note lattice parameters and tetragonality all based on room temperature data.)

Formula	B(1) - O bond length/Å (average)	Transition temperature (°C)
La₃Zr_{1.75}Ce_{0.25}Li₇O₁₂	2.117	325 - 425
La₃Zr₂Li₇O₁₂	2.113	600 - 650
Pr₃Zr₂Li₇O₁₂	2.105	600 - 650
Nd₃Zr₂Li₇O₁₂	2.098	600 - 650
La₃Hf₂Li₇O₁₂	2.109	650 - 700
Pr₃Hf₂Li₇O₁₂	2.102	650 - 700
Nd₃Hf₂Li₇O₁₂	2.094	650 - 700
LaSr₂Nb₂Li₇O₁₂	2.107	800 - 850
LaSr₂Ta₂Li₇O₁₂	2.098	850 - 900

Table 4 – B site bond length data for all nine Li₇-garnet systems studied. Values within brackets refer to standard deviations.

(Note lattice parameters and tetragonality all based on room temperature data.)

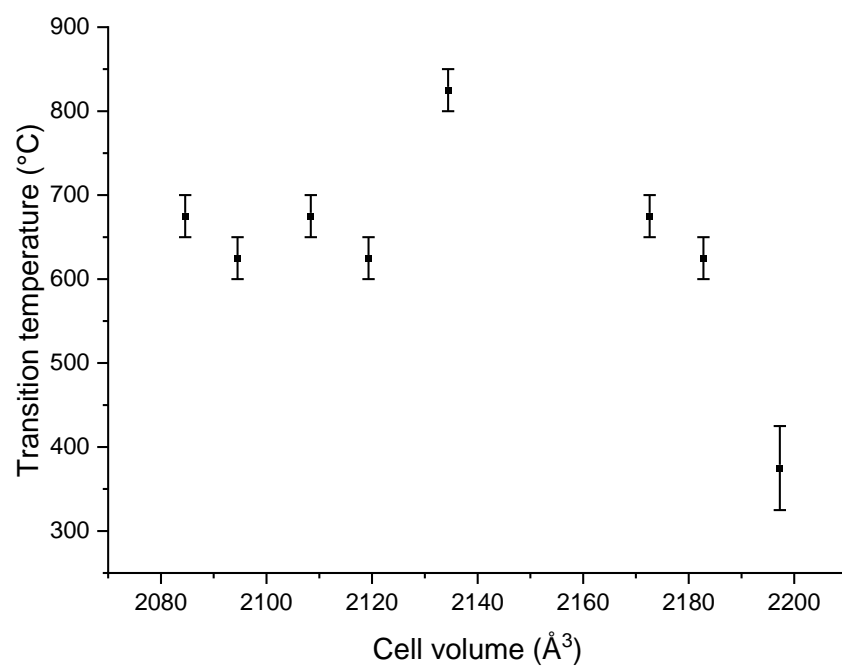


Figure 3 – Room temperature cell volume vs transition temperature range, illustrating no clear trend.

Garnet formula	Octahedral site ionic radii/Å	Transition temperature range/°C
La₃Zr_{1.75}Ce_{0.25}Li₇O₁₂	0.74	325 – 425
La₃Zr₂Li₇O₁₂	0.72	600 - 650
Pr₃Zr₂Li₇O₁₂	0.72	600 - 650
Nd₃Zr₂Li₇O₁₂	0.72	600 - 650
La₃Hf₂Li₇O₁₂	0.71	650 - 700
Pr₃Hf₂Li₇O₁₂	0.71	650 - 700
Nd₃Hf₂Li₇O₁₂	0.71	650 - 700
LaSr₂Nb₂Li₇O₁₂	0.64	800 - 900
LaSr₂Ta₂Li₇O₁₂	0.64	800 - 900

Table 5 – Summary of octahedral site ionic radii for the series of Li₇-garnets studied. (For the Ce-doped garnet, where dual doping on the octahedral site is observed, a weight averaged value is used for the radius)

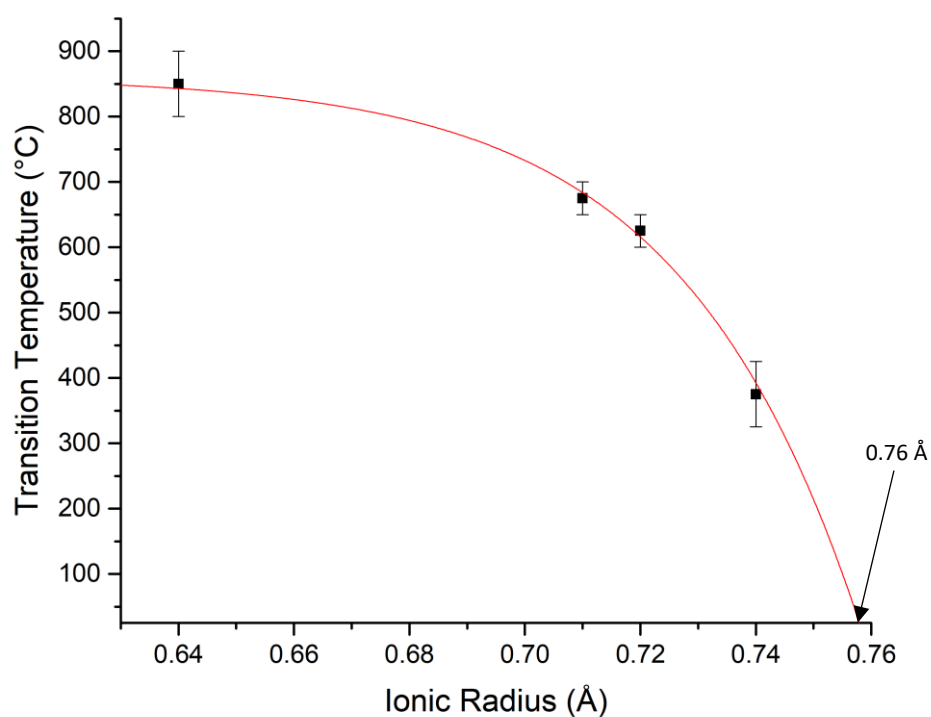


Figure 4- Octahedral site ion radii vs transition temperature range, several ionic radii are similar and thus superimposed. The data was fit using an exponential function as per Equation 1; data suggests a room temperature cubic phase would require an average octahedral site ionic radius of 0.76 Å.

The temperature differential becomes even clearer when octahedral site ion radii vs the transition temperature range are shown, see Figure 4 and table 5. This shows considerable difference in B site substituents compared to the A site (most A site doping results are superimposed over each other). Figure 4 shows a clear mathematical relationship as per equation 1, perhaps adding further evidence to octahedral site ion size being a key determining factor. Regression on Figure 4 yields an extrapolated octahedral site radius which could enable room temperature (20°C) stable cubic lithium garnet phases with the average B cation site size at approximately 0.76 Å.

$$y = y_0 + Ae^{R_0x}$$

Equation 1. Exponential function with rate constant parameter which was used for fitting the data in Figure 4.

As such, attempts to increase Ce content beyond the 0.25 reported by Dong et al. were made, via employing dry room facilities. However, this led to Ce based impurities (see Figure 5), in addition to tetragonal LLZO, similar to the reports in the work.^[5k] As employing larger 4+ ions than Ce is not feasible, co-doping strategies (such as Y/Nb or Sc/Nb) need to be considered to reach the octahedral radius of 0.76 Å. For example, a garnet with formula of $\text{La}_3\text{YNbLi}_7\text{O}_{12}$ yields an average octahedral site radius of 0.77 Å⁷². This was attempted via the standard solid state route. While this did indeed yield a cubic phase, large Nb, Y and La oxide-based impurities were present, see Figure 6.

In terms of future work, a further factor that could be examined to alter the transition temperature is the oxygen site. This determination of the phase transition temperature via O site substitution has yet to be explored, although has been considered as potential room temperature cubic phase stabilisation prior¹⁰⁷. However, assessment via Cl or F substitution with O on the phase transition temperature is complex, as high temperatures can easily remove the halogen dopant forming more thermodynamically stable by-products. Further correlative evidence could be found by investigating the transition temperature by changing the XO_4 sites, this may yield further confirmation of the controlling factors, but would not necessarily aid in cubic Li_7 phase formation

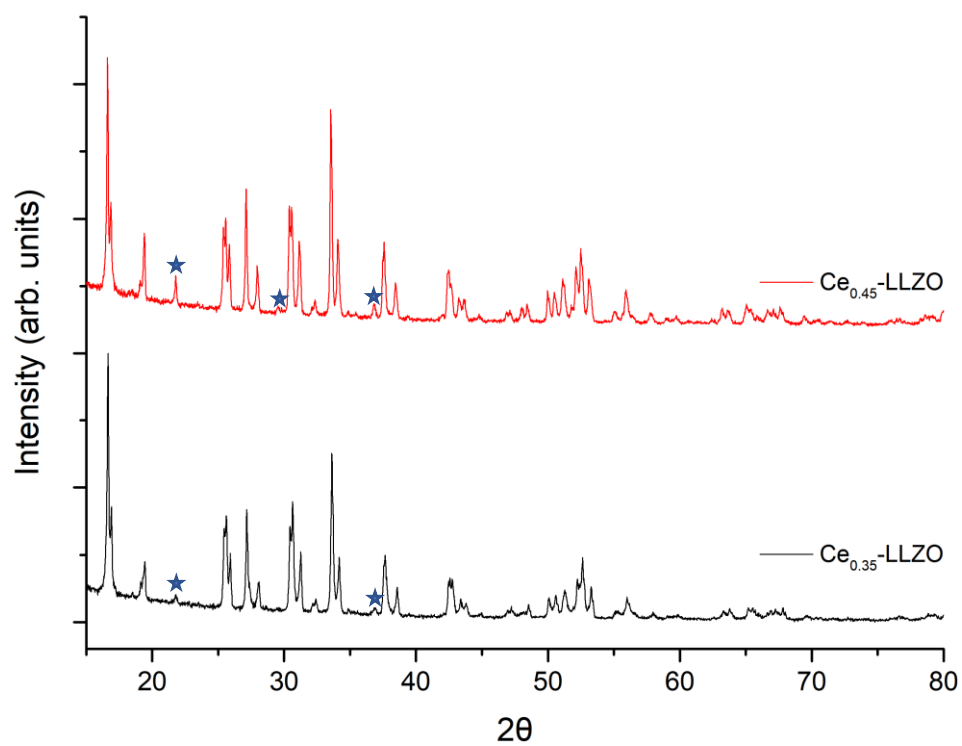


Figure 5. PXRD patterns for $\text{La}_3\text{Zr}_{2-x}\text{Ce}_x\text{Li}_7\text{O}_{12}$ ($x = 0.35, 0.45$) attempted via the standard solid state route, leading to impurities for higher Ce levels. Blue stars mark the impurities.

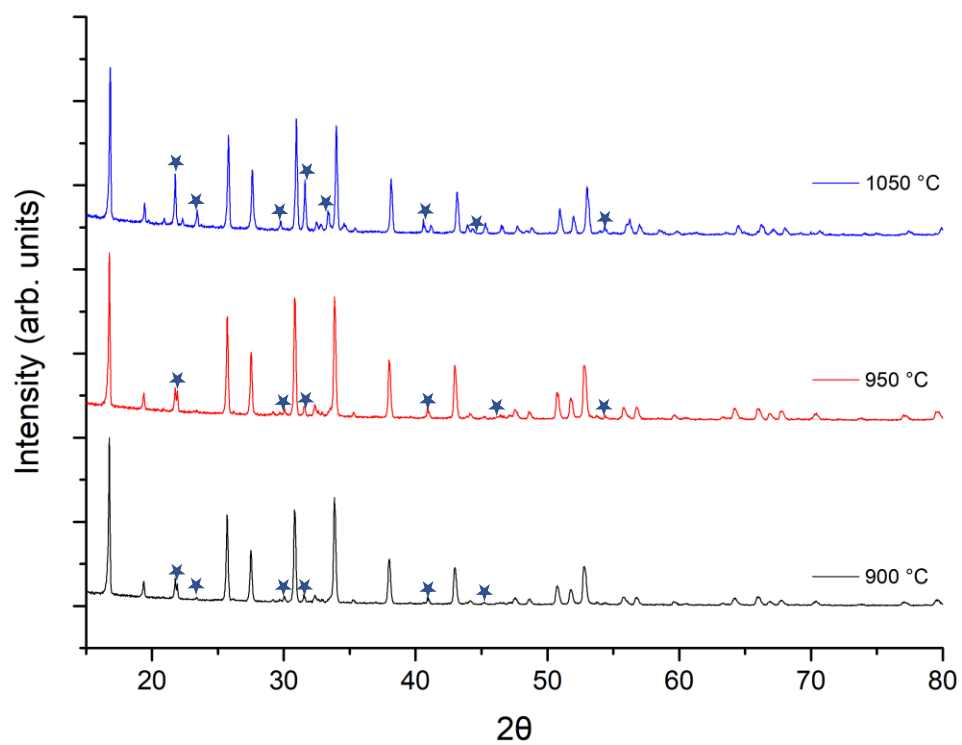


Figure 6. PXRD patterns for $\text{La}_3\text{YNbLi}_7\text{O}_{12}$ attempted via the standard solid state route between 900-1050°C showing a cubic garnet phase with additional impurities. Blue stars mark the impurities.

Conclusions

To conclude, it is suggested that the primary factor in the determination of the temperature of the tetragonal – cubic phase transition in the Li_7 -garnet systems is the B site, which is suspected to arise from the fact that this cation helps to dictate the garnet framework structure, in contrast to the A site, which occupies the cavities within the framework of corner linked octahedra and tetrahedra. This is illustrated by the fact that octahedral site doping showed significant changes to the transition temperature, whereas negligible changes were observed for A site doping. Changes can be correlated to the degree of tetragonality which appears to be dependent on B site dopant size, rather than the cell volume. This work shows that as the degree of tetragonality of the garnet increases, the transition temperature increases too. Therefore, it is hypothesized that the octahedral site is instrumental in determining the tetragonality of the phase, and hence doping at this site with larger cations is the best method in lowering the transition temperature. A similar affect could also be the case for doping in the XO_4 tetrahedra (which are also part of the garnet framework) and may help to explain the stability of Li site doping by Ga/Al and subsequent formation of the cubic phase.

Further work by neutron diffraction is required to clarify this relationship more accurately, however, once this phase transition is fully understood, it is hoped that Li_7 phases could be cubic at room temperature, thus enabling a higher conductivity SSE.

Conflicts of Interest

There are no conflicts of interest to declare.

Acknowledgements

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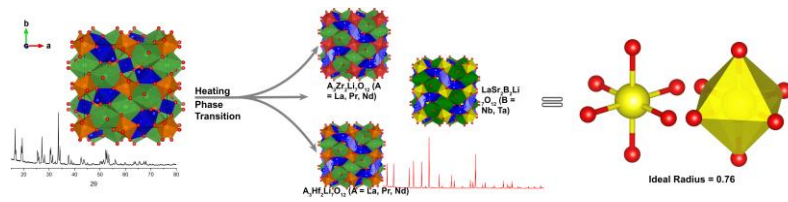
Keywords

Lithium garnet, Tetragonal, Lithium, Solid-state structures, Phase transition

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The high temperature tetragonal-cubic phase in lithium garnet electrolytes (**A₃B₂Li₇O₁₂**) is not fully understood. Here we investigate the transition temperature dependence based on site substitution, surprisingly finding a direct relationship to cell volume is perhaps too simplistic. We show that the B site plays an important role, whereas A site substitution (which alters the cell volume noticeably) has minimal difference. The octahedral site ionic radius required to stabilise a room temperature **A₃B₂Li₇O₁₂** cubic phase is then suggested.