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# **Smart pills for gastrointestinal diagnostics and therapy** G.Cummins<sup>1</sup>

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Abstract: Ingestible smart pills have the potential to be a powerful clinical tool in the diagnosis and treatment of gastrointestinal disease. Though examples of this technology, such as capsule endoscopy, have been successfully translated from the lab into clinically used products, there are still numerous challenges that need to be overcome. This review gives an overview of the research being done in the area of ingestible smart pills and reports on the technical challenges in this field.

Keywords: capsule endoscope; drug delivery capsule; smart pill; gastrointestinal diagnosis;
gastrointestinal therapy; ingestible electronics

# 9 1. Introduction

10 Smart pills can be defined as an ingestible capsule containing electronic or mechanical 11 elements that traverse the gastrointestinal (GI) tract for purposes ranging from diagnosis, 12 treatment, sampling or surgery. These pills are easily swallowed by most people, thereby 13 resulting in minimal discomfort, greater patient acceptance and can traverse the entire length 14 of the GI tract. Diagnostically; these pills enable the use of novel sensors and imaging devices 15 to improve our understanding of GI disease's aetiology with greater ease. From a therapeutic 16 perspective, these devices open up the possibility of localised, targeted delivery of therapeutic 17 agents to specific regions of the GI tract or systemic delivery of biologics through 18 transepithelial delivery. The minimally invasive nature of these devices enable areas of the GI 19 tract, such as the small intestine, to be sampled with relative ease compared to more invasive 20 methods.

Though smart pills capable of gastric pH monitoring were first reported as far back as 1965 [1] and simple devices and smart pills for drug absorption studies along the GI tract were reported in 1961 and 1982, respectively [2] [3], it is arguably the introduction of the capsule endoscope (CE) in 2000 [4,5] that has lead to the increase in the number of smart pills reported in recent years [6]. The CE enabled inspection of the small bowel, which was not easily accessible by conventional endoscopy. However, CE remains the most widely used smart pill

1 in clinical practice despite the increased research activity in smart pills. The limitations of the 2 CE as a diagnostic technology are increasingly understood due to its reliance on a single 3 imaging modality, limiting clinical diagnosis to superficial changes in the appearance of the 4 mucosal surface [6]. The detection of obscure GI bleeding in the small bowel is the primary 5 recommended clinical use of these devices [7]. Integrating additional diagnostic and 6 therapeutic modalities has the potential to improve the clinical usefulness of smart pill 7 technology. This is exemplified by the increasing number of capsules reported in the literature 8 in recent years. These capsules can act as a platform to better our understanding of 9 gastrointestinal pathophysiology, provide new means of gastrointestinal and systemic 10 therapeutic delivery, and collect tissue and other samples for subsequent analysis in a 11 minimally invasive manner This review paper will provide an overview of current progress in 12 this field by summarising key trends in smart pill technology. The majority of the smart pills 13 discussed in this paper have made some progress towards clinical translation. The paper 14 structure mirrors the three areas where these capsules are being developed for according to 15 trends in the literature, which are diagnostic, therapeutic and sampling smart pills.

16 2. Smart Pills for Diagnosis

Various smart pills have been proposed over the years to improve the diagnosis of GI disease and improve the understanding of its causation. These diagnostic smart pills can be divided into those that either utilises imaging technology such as optical, autofluorescent imaging, or utilises sensors to detect physical changes in the GI environment, whether pressure, pH or chemical analytes. Most of the pills described in this section are in early development, with their clinical efficacy yet to be established and technical challenges still to be solved before being clinically used.

# 24 **2.1. Imaging**

Capsule endoscopes rely on optical imaging of the mucosal surface to detect GI pathologies
using visible wavelengths of light. These silver oxide battery-powered capsules consist of an

1 imaging device such as a camera, light-emitting diodes for illumination, some onboard 2 microprocessor, and telemetry to send images to an external receiver for later analysis. The 3 CEs may vary in the cameras' frame rate to acquire enough images within specific regions of 4 the GI tract where transmit may be quick, such as the oesophagus or slower, such as the 5 colon. They may also have more than one camera, as seen in the colon imaging CEs. The 6 CEs may also vary in their useful lifetime, with battery life ranging between 0.5 to 15 hours. 7 Since their original development by Given Imaging, several companies are now developing 8 these devices, as shown in Table 1. A small number of studies comparing these devices have 9 shown no significant difference between the different CEs now available [8–10]. However, the 10 reliance of these devices on just imaging using visible wavelengths restricts diagnosis to non-11 specific changes in the mucosal surface's appearance [11,12].

Other attempts at developing smart pills that image have primarily focussed on the miniaturisation and integration of modalities in clinical use, such as autofluorescent imaging [13], ultrasound [14,15] or x-ray imaging [16], some of which are shown in Figure 1. However, some capsules have also integrated imaging technologies such as optical coherence tomography (OCT) [17,18]. These activities are partially in response to current CE's limitation to mucosal imaging as technologies such as ultrasound, x-ray imaging, and OCT are capable of sub-mucosal imaging.

19 Autofluorescence imaging illuminates tissue with short wavelengths of light (380-500 nm) to 20 excite endogenous or exogenous fluorophores; absorption of the incident light by the 21 fluorophores causes them to emit light at longer wavelengths (490-590 nm). This principle 22 allows the differentiation between malignant and benign tissue to occur easily due to reduced 23 emission from malignant tissue [19]. This imaging technology has been widely used with 24 conventional endoscopy. However, only one group has sufficiently miniaturised the technology 25 to fit within a smart pill due to the use of single-photon avalanche diode (SPAD) imaging 26 arrays, capable of detecting a single photon of light, giving a sensitivity of 19 pW/cm<sup>2</sup> using a 27 10 ms exposure time that is capable of measuring 20 µM of exogenous fluorophores such as

fluorescein isothiocyanate labelling solution and 12.5 µM of endogenous fluorophores such as
flavin adenine dinucleotide. However, the imaging resolution of this autofluorescent imaging
pill is not explicitly stated. Though this capsule has yet to undergo *in-vivo* trials, as the capsule
is 16 mm in diameter and 48mm in length, it is larger than most other smart pills, suggesting
that further miniaturisation is required to ensure safe transit through the GI tract [13].

6 Endoscopic ultrasonography is also clinically accepted and in routine clinical use. The 7 miniaturisation of this technology to fit within a capsule has been a goal of several groups. 8 Though this technology is still in its infancy, several smart pills capable of ultrasound imaging 9 have been reported based on different technological approaches [14,15,20,21], which are summarised in Table 2. The Khuri-Yakub group at Stanford University, USA, are attempting 10 11 to produce an ultrasound imaging capsule incorporating a multi-element ring array to generate 12 a 360° image of the intestinal wall [20]. This technology employs an ultrasound frequency of 13 5 MHz, which would be most suitable for imaging the organs located beyond the GI tract due 14 to the greater penetration depth and lower spatial resolution achievable at those frequencies. 15 This technology has yet to be integrated into a capsule or tested *in-vivo*. The UK's Sonopill 16 project focused on single-element transducers operating at frequencies as high as 30 MHz. 17 This high-resolution ultrasound sacrifices penetration depth for greater spatial resolution 18 capable of imaging subsurface features such as structural and tissue composition. However, 19 it should be noted that the penetration is sufficient to enable the imaging of the intestinal wall 20 at a resolution sufficient to distinguish each of the tissue layers in the small bowel. This 21 transducer was used in the production of a tethered ultrasound imaging smart pill that was 22 shown to be capable of acquiring detailed images of a porcine small bowel during *in-vivo* tests 23 [15]. This work was subsequently used to develop a magnetically actuated capsule capable 24 of optical and ultrasound imaging [22]. However, the capsule could not image the small bowel 25 radially in both cases. Subsequent ultrasound imaging capsules developed by Qiu [21] and 26 Lee [23] achieved radial imaging of the wall of the small intestine through mechanical rotation 27 of 30 MHz and 10 MHz transducers, respectively. The resolution of the Qiu capsule, which

1 utilised the same frequency as the Sonopill transducer, was measured using a wire phantom 2 to have a -6 dB axial and lateral spatial resolution of 69 and 262.5 µm, respectively [21]. The 3 Lee capsule was measured to have a -6 dB axial and lateral spatial resolution of 300 and 680 4 µm, respectively [23]. For the Qiu [21], Lee [23] and Sonopill [15] capsules, the bowel was 5 prepared by placing the animal on a liquid diet or fasting for a period before insertion to ensure 6 optimal imaging conditions [24], which is analogous to some of the clinical protocols used to 7 before capsule endoscopy [25]. All trials were conducted in oesphagus or small bowel, where 8 the use of a saline drip [15], relative dimensions of the capsule to the small bowel or 9 oesophageal diameter [15] or the presence of peristasis [23] contributed to a good coupling 10 between the transducer and the tissue. Good coupling was assured for the magnetically 11 actuated capsule in the large intestine due to the ability to tilt and press the capsule against 12 tissue due to the magnetic control system [22]. As noted by Lee [23], if the lumen dimensions 13 are larger than that of the pill, there is a risk that the pill will tumble and only make intermittent 14 or limited contact with tissue, adversely affecting these pills ability to continuously image the 15 GI tract. This suggests that without the use of magnetic control systems, ultrasound imaging 16 pills may be of limited value in the stomach or large intestine. It is worth noting that the 17 ultrasound imaging capsules tested *in vivo* to date have all been tethered; this removed the 18 need for all the capsule systems, such as power and communications, to fit onboard the pill. 19 Many of those systems were located off the capsule, at the other end of the tether, as the 20 focus of the studies conducted with the tethered devices was primarily to assess the quality of 21 images obtained from capsule-based imaging. Further work is needed to miniaturise all the 22 capsule systems to integrate them into the pill volume before a wireless ultrasound imaging 23 smart pill can be created.

The C-Scan system (Check-Cap, Isfiya, Israel) is a X-ray imaging smart pill that uses a shortlived radioisotope <sup>191</sup>Os, with a half-life of 15.4 days transmurally images the colon after ingestion of an iodine-based contrast agent [16,26]. The emitted 65–75 keV X-rays are divided into three rotating beams, enabling a radial view of the colon wall. Images are reconstructed

1 from measuring the low energy X-ray fluorescence (27 keV) produced by the interaction 2 between photons emitted from the radioisotope and the ingested contrast agent, as well as 3 the Compton scattering of the photons at 52-60 keV. The capsule was measured to have a 4 longitudinal resolution of 2-3 mm and a rotational resolution of 20-25°; this was deemed 5 sufficient to detect polyps greater in size than 6 mm [26]. Though a number of in vivo trials have been conducted with the C-Scan system demonstrating its safety [16] and its clinical 6 7 potential [27,28], further validation and direct comparison of the system with standard 8 colonoscopy is required [16].

9 Optical coherence tomography is a sub-mucosal imaging technique capable of high spatial 10 resolution comparable to conventional histological analysis of excised biopsy tissue (10 µm 11 axial and 30 µm lateral resolution). It operates by measuring the time delay and intensity of 12 backscattered or back-reflected light from an optical beam scanned across the sample surface 13 [29]. High sensitivity (90.0%) and specificity (83.3%), sufficient to differentiate between 14 Crohn's disease and ulcerative colitis, have been achieved with colonoscopically delivered 15 OCT, demonstrating its potential for the diagnosis of inflammatory bowel disease [30]. 16 Attempts to integrate OCT into smart pills resulted in two tethered devices primarily 17 demonstrated in the oesophagus [17,18]. Both pills rely on an external light source that 18 transmits light to optics integrated within the pill via an optical fibre within the tether and 19 mechanical scanning to generate the image. The tethered capsule developed by Gora et al. 20 was 12.8 mm in diameter and 24.8 mm long with side-viewing OCT capable of generating 21 radial images at 20 frames per second with 30 µm lateral and 7 µm axial resolution in humans 22 [17]. Though manual pullback of the device facilitates rapid imaging for screening purposes, 23 it may not be sufficient to provide the stability or repeatability needed for volumetric OCT [18]. 24 The 12 mm diameter and ~35 mm long device, produced by Liang et al. [18], were shown to 25 generate volumetric OCT in porcine models. The ability to achieve volumetric OCT was due 26 to an integrated longitudinal scanning system that could track non-uniformities along the scan 27 trajectory, enabling compensation in post-processing. However, the tether used made the

smooth movement of the capsule at a constant velocity during manual pullback difficult.
 Significant work is required to create a fully integrated, tetherless OCT imaging smart pill that
 can provide clear, high-resolution images even when subject to peristaltic and other GI forces.

4 2.2. Physical Sensing

Changes in the physical environment of the GI tract may be symptomatic of an underlying
condition. Several pills have been created to detect changes in pressure, temperature and pH.
Many smart pills capable of measuring one or more of these measurands are commercially
available and used as medical devices.

9

# 2.2.1. Pressure Sensing

10 Changes in the GI system's physical parameters may indicate a pathological condition. This 11 is especially true for bowel motility changes, which are associated with 40% of GI conditions 12 resulting in abdominal discomfort, pain and altered bowel habits [31,32]. Current methods of 13 assessing bowel motility can include the endoscopic insertion of manometers, which can be 14 uncomfortable for patients and precludes investigation of the small intestine. These limitations 15 have led to the development of several smart pills capable of measuring pressure [33-36]. 16 Since 2006, the SmartPill is the only wireless CE device with pressure-sensing capabilities 17 currently on the market with FDA approval [33]. SmartPill contains a temperature sensor (25-18 49°C), a pH sensor (pH 0.05-9.0), a single pressure sensor with an operating range 0–46 kPa 19 and a sensitivity of ±0.650 kPa that can record the pressure of its environment. This capsule 20 is primarily used in motility studies to measure the transit time between different regions of the 21 GI tract based on changes in pH and pressure.

The single pressure sensor in this capsule can only measure the intraluminal pressure and not the contractile pressure due to peristalsis, both of which can be measured using conventional high-resolution manometry. Wireless pressure sensing capsules developed by Benjamin Terry's group can measure the contractile and intraluminal pressures by using two orthogonally aligned sensors with a resolution of 0.0036 kPa [34]. Subsequent pressure

sensing capsules reported to date have only been capable of intraluminal pressure
 measurement [35,36] despite the clinical advantage of full pressure measurement in
 assessing GI dysmotility.

4

# 2.2.2. Temperature Sensing

5 The ability of the human body to regulate its internal temperature when exposed to a wide 6 range of environments or increased physical activity is vital for ensuring optimal health. 7 However, under certain conditions, internal body temperature can deviate from the optimal 8 core temperature of 37°C to such an extent that it can result in either fatal heat stroke due to 9 prolonged physical exertion [37] or high ambient temperatures or hypothermia due to extreme 10 frigidity.

Several temperature sensing capsules are available from companies such as CorTemp (HQ Inc, FL, USA) [38], Vitalsense (Equivital, NY, USA) [39], e-Celsius (BodyCAP, Herouville-Saint Clair, France) [40] and MyTemp (MyTemp, Nijmegen, Netherlands) [41]. These devices are primarily used to monitor athletes' core temperature during training and are generally not used to diagnose GI disease due to the non-specific nature of temperature as a biomarker. The temperature sensor integrated into the Smartpill is also not used for the diagnosis of GI disease; this sensor is primarily used to detect excretion of the device.

## 18 2.2.3. pH Sensing

pH sensing capsules were one of the earliest ingestible capsules developed, with the Heidelberg pH sensing capsule first reported in 1965 [1]. The Heidelberg capsule consisted of a pH-sensitive RF antenna encased in an inert plastic shell of 7 mm diameter and 20 mm length. The sensor has a ± 0.5 pH accuracy and measures within the range of 1 to 9 pH. It has been widely used in clinical studies as a minimally invasive means of accurately measuring GI pH and transit time[42].

The SmartPill capsule from Medtronic, first approved for use by the FDA in 2006, also utilises
an integrated pH sensor to identify transit along the GI tract by the associated changes in pH.

1 The sensor is capable of measuring pH in the range of 0.05 to 9.0 with an accuracy of  $\pm 0.5$ 2 pH [43]. This, coupled with the pressure sensing capability above, is utilised to assess 3 dysmotility along the GI tract. These pills have rarely been used to identify GI disease other 4 than GI dysmotility. Other groups have also created pH sensing capsules using varying 5 approaches despite the limited clinical use of single modality pH sensing capsules [44]. 6 Another commercially available pH sensing capsule is the wireless BRAVO capsule, also from 7 Medtronic, which is designed to detect gastroesophageal reflux disease by recording 8 oesophagal pH for up to 96 hours when temporarily attached to the oesophagal wall [45]. 9 Likewise, the previously available Intellicap capsule (Philips, Eindhoven, Netherlands, widely 10 used for drug delivery) was also capable of detecting pH to determine whether it was in the 11 correct region of the GI tract to empty its drug reservoir [46].

12

13

# 2.3. Chemical and Biological Sensing

14 Changes in the chemical and biological composition of the GI tract can provide an objective 15 means of confirming normal biologic processes or identifying and quantifying the response to 16 pathophysiological or pharmacological responses to disease or therapy, respectively. The 17 ability to sense these chemical or biological changes has the potential to improve diagnosis, 18 stratify patients, reduce healthcare costs, expedite drug development and monitor therapeutic 19 efficacy. Several smart pills have been created that are capable of detecting such changes.

20

# 2.3.1. Haemoglobin and other Soluble Biomarkers

Multiple biomarkers within the GI tract are commonly examined to detect GI diseases such as colorectal cancer or IBD [47]. Attempts to detect these biomarkers in-situ using a smart pill have been limited compared to the number of smart pills developed to measure physical changes. Most chemical sensing smart pills to date have focussed on the detection of soluble biomarkers such as haemoglobin due to its association with GI bleeding [48–50]. These pills primarily utilise optical sensing enabling non-contact detection of the analyte.

1 Conventional WLI CE can be used to identify blood in the stomach, but it cannot easily 2 differentiate between past and active GI bleeding in the stomach. Qiao demonstrated a 3 colourimetric detection pill that used a hue-saturation light colour detection method on blood 4 cells selectively channelled into a measurement chamber [49]. This chamber included white 5 LEDs for illumination, a colour sensor and an adsorptive colour-sensitive film that undergoes 6 a change from white to red in the presence of haemoglobin. In vitro trials with different blood 7 concentrations showed that the system could measure haemoglobin concentrations as low as 8 2.375 mg per ml, which is reported to be less than that found in areas of GI bleeding. Nemiroski 9 also developed a smart pill to detect GI bleeding [48]. Similar to an earlier in vivo 10 demonstration by members of that group [51], the Nemiroski wireless, battery-powered pill 11 detects active bleeding through the intravenous injection of fluorescein, a FDA compliant 12 fluorescent contrast agent whose spectra (absorption peak at 494 nm, emission peak at 512 13 nm) does not overlap with that of gastric juices (absorption peak at 288 nm; emission peak at 14 350 nm). Fluorescein emits light in the presence of blood, acting as a proxy biomarker for the 15 detection of active bleeding in the stomach. Benchtop tests have demonstrated that the 16 system can detect concentrations of fluorescein as low as 20 nM. However, the system's 17 performance varies with the pH of the stomach as the spectral properties and quantum yield 18 of fluorescein shift with pH, which can be problematic after the patient ingests water. No further 19 work has been published on this pill.

20 Another pill developed to detect active bleeding is the commercially available HemoPill [50] 21 (OVESCO, Tuebingen, Germany). This battery-powered pill of length 26.3 mm and diameter 22 7 mm, contains an optical sensor to measure the optical absorption at 415 nm between an 23 LED and a photodetector placed within a recessed channel on the pill's surface [52]. At this 24 wavelength, optical transmission through blood is at a minimum and is three orders of 25 magnitude less than transmission at a reference wavelength (720 nm). The optical sensor can 26 detect haemoglobin by measuring the relative change in absorption at 415 nm to the reference 27 signal at 720 nm. Preliminary in vivo tests using human volunteers have been conducted [53].

1 Initial tests were performed on a healthy volunteer with simulated GI bleeding under various 2 conditions through periodic ingestion of 20 ml blood. The results were compared with baseline 3 readings from the same volunteer under the same conditions without blood intake. The 4 capsule successfully detected simulated GI bleeding after each ingestion of blood, with the 5 detection algorithm showing a correlation ( $R^2 = 0.9016$ ) between changing sensor signal within 10 min of capsule ingestion and increased gastric blood concentration.

Synthetic biology was used to create a series of chemiluminescent bacteria that resided within
an electronic smart pill to enable the optical detection of heme, a molecule associated with
bleeding and thiosulfate, a biomarker of gut inflammation and acyl-homoserine lactone, a
biomarker of infectious bacteria [54]. The pill was successfully used to detect bleeding during *in vivo* trials conducted using porcine animal models.

Other methods of detection besides optical sensing of analytes have also been attempted [55]. *In vitro* tests with an electrochemical sensing capsule that was tested using simulated intestinal fluid [55]. However, the response of these sensors was found to drift with time partially due to the adsorption of organic matter onto the electrode surface [55].

16

#### 2.3.2. Gaseous Biomarkers

17 In addition to the detection of soluble biomarkers, smart pills have also been created to detect gaseous biomarkers associated with the metabolic activity of the microbiome [56] [57]. 18 19 Kalantar-Zadeh et al. developed a wireless electronic pill that successfully demonstrated real-20 time measurements of hydrogen, carbon dioxide and oxygen gas levels along the GI tract in 21 five human volunteers [57]. The 9.8 mm diameter, 26 mm long capsules included a non-22 specific, semiconducting metal oxide sensor responsive to all oxidising gases under aerobic 23 and anaerobic conditions that were calibrated to detect hydrogen, carbon dioxide and oxygen. 24 Intestinal gas entered the capsule through a semi-permeable membrane containing embedded nanoparticles that excluded water. The pill was shown to be capable of some 25 26 localisation by monitoring changing oxygen concentration along the GI tract. Also, measuring

the changing levels of hydrogen provided a means of understanding the GI tract's microbial fermentation. However, the correlation of the changing levels of gas with diet types and faecal microbiomes of the volunteers using the pill were inconclusive. This research was subsequently commercialised and is now available from Atmo Biosciences [58] and undergoing trials to assess whether it can be used to diagnose irritable bowel syndrome [59].

6

# 2.3.3. Biological Sensing

7 A smart pill for detecting small intestinal bacterial overgrowth was recently proposed by 8 Progenity Inc. (San Diego, CA, USA) [60]. The capsule is reported to be able to detect via 9 optical means when it is in the jejunum and can sample the surrounding intestinal fluid in this 10 region by opening a valve on the radial surface of the capsule, exposing a wick that is used to 11 drive fluid into an internal sponge. An integrated fluorescence-based assay measures the 12 sponge's changing optical properties caused by viable bacteria and sends the signal to the 13 clinician. To date, the various subsystems of the capsule have been tested, and *ex vivo* tests 14 are currently underway in an ongoing prospective human clinical trial.

# 15 3. Future Directions of Diagnostic Smart Pills

16 The increasing variety of sensors and imaging technologies integrated into smart pills could 17 potentially open up diagnostic possibilities and overcome the limitations associated with CE. 18 However, many of these technologies are immature and require further development and more 19 extensive clinical trials to ascertain their clinical efficacy. Further development of smart pills 20 with the capability to sense clinically established biomarkers of disease, coupled with 21 improvements in accurately determining the position of the pill within the GI tract with greater 22 resolution [61,62], would open up the possibility of detecting the site of GI disease for 23 subsequent surgical or therapeutic targeting. However, the development of chemical sensors 24 that can withstand the challenging GI environment is not trivial.

In addition to developing the sensors themselves and assessing their clinical efficacy, it may
be that no one sensor working in isolation is sufficient to provide the accuracy, sensitivity, and

1 specificity demanded of clinical diagnosis. Further work may be needed to identify which 2 combination of sensors would be needed to aid in diagnosing different pathologies. Such multi-3 modal pills will have implications for the integration, miniaturisation and power consumption of 4 sensors and other onboard electronic systems. The production of increased data from these 5 pills also has implications for communications bandwidth and clinician time, with current CE 6 devices capable of generating 6 frames per second and hence produce thousands of images 7 during the time they travel the GI tract. This can lead to clinicians spending 0.5-1.0 hours for 8 a single human reader using high-speed reading techniques [63], leading to 6-20% of missed 9 pathology occurrences [64-66]. Pills with multiple sensors or imagers will further exacerbate 10 this problem, though the development of artificial intelligence algorithms suited to identifying 11 a wide variety of pathologies may lessen this burden [67,68].

# 12 4. Smart Pills for Therapy

Smart pills have been used to administer or support various therapies, such as the targeted delivery of small molecules, transepithelial delivery of biologics, provision of nonpharmaceutical therapies and monitoring of adherence to the therapeutic regimen. The design of these smart pills varies depending on the specific application.

#### 17

#### 4.1. Drug Delivery and Drug Formulation

The use of smart pills for aiding the formulation of pharmaceutical agents or their delivery to the site of GI pathology has been the subject of much research. To date, most of these pills have been for the delivery or assessing the formulation of small-molecule drugs. The specifications of several of these pills have been summarised for ease of comparison in Table 3.

The use of these smart pills for drug formulation studies enables gathering detailed and realistic information regarding how well a specific drug formulation is absorbed from key areas of the GI tract. This would facilitate a reduction in the delays encountered during Phase 1 clinical trials due to the trial and error approach used to assess multiple drug formulations [3]

1 and removes the need for invasive perfusion or intubation based techniques [69,70]. The 2 advantages of using smart pills for drug delivery is well understood, as targeting diseased tissue is currently challenging, necessitating systemic treatment and consequently system-3 4 wide side-effects. The utilisation of drug-device combinations, specifically drug delivery 5 capsules with integrated sensing or imaging capabilities, offers a means of potentially 6 detecting and treating diseased GI tissue simultaneously, allowing targeted therapeutics and 7 lower side effects in patients. Additionally, such capsules also open up the possibility of using 8 minimised but localised doses of effective treatments that are generally not used due to their 9 toxic systemic side effects.

10 These therapeutic smart pills generally operate on the same principle by either diffusing or 11 expelling the active pharmaceutical ingredient (API) from an internal reservoir into the 12 surrounding GI fluid upon detecting some form of an environmental or external trigger. Smart 13 pills that utilise diffusion to release the API are deemed as using passive drug delivery 14 mechanisms, while those that expel the API from the capsule are referred to as using an active 15 drug delivery mechanism [71][72]. Whether the capsule uses passive or active delivery, most 16 smart pills are currently passively propelled through the GI tract by peristaltic forces and 17 eventually excreted with little control of their position or velocity at any given time. Due to this 18 passive locomotion, drug delivery with these capsules within the small intestine can be 19 challenging due to the fast transit time and lack of retention or anchoring mechanism.

20

# 4.1.1. Passive Drug Delivery

21 Due to the reliance of passive drug delivery capsules on diffusion to empty the capsules, the 22 drug delivery rate is dependent on the diffusion rate of the drug in the environment.

One of the first passive pills to be widely used was the HF-Capsule [73–75]; as shown in Figure 2B, the capsule consisted of a 28 mm x 12 mm capsule, with an internal drug reservoir made from a latex balloon with a maximum volume of 1 ml. An oscillating circuit in the other water-resistant half of the capsule absorbs energy from an externally supplied 27 MHz RF

signal, causing a wire to heat up and melt a nylon thread that holds a spring attached to a
needle under tension. When the thread melts, the spring is released and causes the needle
to displace and puncture the latex balloon reservoir [76]. This balloon mechanism was prone
to incomplete emptying and was challenging to fill with powders [3,77]

5 Another smart pill also used for the study of pharmacokinetics is the InteliSite Companion 6 Capsule (Innovative Devices, Raleigh, NC, USA), which is shown in Figure 2D, that was 7 developed due to challenges regarding the usage of the earlier HF capsule outside of Europe 8 and to be used in conjunction with gamma scintigraphy [78]. An earlier version of the InteliSite 9 device consisted of a 10 mm x 35 mm plastic capsule contains and 0.8 ml internal drug 10 reservoir. The capsule contents are released when externally triggered by an RF signal, which 11 causes integrated resistors to begin to heat up. The thermal energy is dissipated to shape 12 memory alloy metal wires that straighten up at 40°C, generating a mechanical force. This 13 force causes the inner sleeve of the capsule to rotate, aligning ports located on the inner and 14 outer sleeves and releasing the drug via diffusion. Later InteliSite devices changed the mode 15 of operation [79]; the capsule contained an outer sleeve and inner sleeve. The inner sleeve 16 was removable and mounted on a spring. The inner sleeve was held in place by a cap kept in 17 place by shape memory allow wires. The heating of these wires was again triggered by an 18 external RF source, causing the cap to be released and the inner cage-like sleeve containing 19 the drug to be released. However, the InteliSite capsule was known for being susceptible to 20 gradual, preactivation leakage of liquid formulations due to a poor seal between the inner and 21 outer sleeves and the energy required to heat the shape memory alloy wires resulted in 22 activation times of 2 minutes or greater depending on the depth of the capsule within the body 23 [77].

24

#### 4.1.2. Active Drug Delivery

In 1961, a 16mm x 8mm stainless steel cylinder sealed with wax developed by Smith Kline
and French was used to assess salyicate absorption in different parts of a canine GI tract [2].
A cross-sectional view of this capsule is shown in Figure 2A. The canine was placed inside a

large induction heating coil, which caused the ingested metal capsule to heat up and melt the wax, which released a mechanical spring used to expel the drug contents into the GI tract. The process of heating the cylinder took 3 minutes, with the temperature rising to 59°C and falling back to normal in 2 to 5 minutes. Besides the high temperature and long activation times, another disadvantage of this method is that the subject must be placed within a bulky inductive heating coil for it to be used.

Another early demonstration of smart pills capable of active delivery were created by Groening at the Institute of Pharmaceutical Technology and Biopharmaceutics in Münster, Germany, an example of which is shown in Figure 2C. These capsules primarily expelled the drug via pistons pushed by gas created by electrolysis initiated by an external electrical signal [72][80][81]. The final version of this capsule created in 2007 was 28 mm x 8.5 mm in size, capable of storing 0.17 ml of drug payload [81]. However, the potential of these capsules was only demonstrated by benchtop experiments.

14 One of the more widely used capsules currently used in the pharmaceutical industry is the 15 Enterion capsule (Quotient Clinical, Nottingham, UK) [3] as it enables the assessment of drug 16 absorption in the GI tract [82–84]. This 32 mm long capsule, shown in Figure 2F, contains an 17 internal reservoir capable of storing up to 1 ml of the formulation. The reservoir is accessed 18 via a 9 mm diameter port that is sealed before ingestion through the use of a push on cap with 19 a silicone O-ring seal. A separate sealed compartment also exists to allow a radioactive 20 marker to be emitted during passage through the GI tract to identify the location of the capsule 21 using gamma scintigraphy. Drug release is triggered by switching on a low MHz oscillating 22 magnetic field that induces power in a tuned coil embedded within the capsule. The induced 23 power, approximately a few tenths of a Watt, is used to heat a small (<  $1 \text{ mm}^3$ ) heater rapidly 24 in another sealed compartment behind a piston. The heater generates a rapid temperature 25 rise that breaks a high tensile strength polymer filament used to restrain a coiled spring. Once 26 the filament breaks, the spring pushes the piston forward, forcing the contents of the drug 27 reservoir forward. This increases the pressure against the push-on cap, which eventually is

forced off, and the contents of the drug reservoir are ejected into the surrounding GI fluid within
 seconds.

3 The Intellicap (Medimetrics, Eindhoven, Netherlands) contained a 0.3 ml internal drug 4 reservoir within a 27 mm x 11 mm plastic shell [46,85–88]. In this capsule, the drug was forced 5 out of vents on the side of the capsule through the actions of the internal stepper motor. The 6 capsule had a level of flexibility not seen in other capsules in that various release profiles could 7 be programmed, enabling continuous release profiles of various speeds and intermittent 8 release (single or dual burst profiles). The type of release profile was limited only by the 48-9 hour battery life and the minimum release time of 10 minutes. Another innovation with this 10 capsule is that it could operate either autonomously based on input from the integrated 11 temperature or pH sensors or a timed delay or remotely by an operator triggered RF signal. 12 The pH sensor enables detection of the position in the GI tract removing the need for 13 integrating radioisotopes for tracking as in the Enterion capsule or external imaging 14 technology.

The Enterion and Intellicap are no longer commercially available. However, the SmartTab (Veloce, Denver, CO, USA) is a new commercial product currently undergoing trials that actively deliver drugs using a smart pill actuated by a smart polymer mechanism [89].

18

# 4.2. Drug Delivery Capsules for Biologics

While the drug capsules previously described can be used to deliver biologics to the small intestine, they do not offer a solution to the many challenges affecting the bioavailability of these agents. Biologics are still susceptible to enzymatic degradation, adverse pH conditions, microbiota, mucus barriers, difficulty in crossing the epithelial barrier and rapid transport through areas of high absorptive flux [90,91]. Various combined drug-delivery system solutions have been proposed to overcome many of these challenges, many of which can be grouped by their approach. Those that utilise a smart pill form factor can be loosely grouped

as achieving this via either epithelial penetration or increasing epithelial permeability, some of
which are shown in Figure 3 and summarised in Table 4.

3

# 4.2.1. Epithelial Penetration

4 The only method being investigated for the delivery of biologics via epithelial penetration is 5 through the use of microneedles. While transdermal drug delivery has been the focus of most research to date concerning the use of microneedles [92,93], there have been some 6 7 investigations on their use for oral drug delivery [94–97]. Various materials, such as metal 8 [94], sugars [98] and polymers [95] have been investigated. Epithelial penetration using 9 microneedles is an attractive solution due to the fact that studies of GI injection for therapeutic 10 delivery have shown a quicker pharmacokinetic response compared to subcutaneous injection 11 [94]. The time to hypoglycaemic onset, defined as a drop in the initial blood-glucose  $\geq 5\%$ , 12 when 10 units of rapid-acting insulin in 1 ml of 0.9% saline were administered using a 25G 13 needle in 75-80 kg Yorkshire pigs were measured to be  $23.08 \pm 7.00$ ,  $6.28 \pm 4.48$ ,  $6.66 \pm 1.65$ , 14 and 16.91± 6.39 min for subcutaneous, gastric, duodenal, and colonic administration, 15 respectively [94]. Another advantage of epithelial penetration via microneedles is the lack of 16 sharp pain receptors along the intestine, enabling painless delivery of therapeutics.

17 With regards to safety, the height of microneedles rarely exceeds 0.2 cm [99], which is less 18 than the 3-16 cm size range of ingested objects requiring surgical removal due to the risk to 19 the individual's health [100]. Additionally, the administration of drugs in the GI tract via injection 20 is a routine part of many treatments for conditions such as bleeding ulcers and polypectomy 21 [101–103]. However, few studies have been performed on the effect of repeated or prolonged 22 usage of microneedles on the GI tract. Studies performed with transdermal microneedles 23 suggest that some microneedles may induce temporary and minimal inflammation around the 24 insertion site [104]; similar studies have yet to be performed on the intestinal epithelium to 25 determine whether a similar response is observed. While microneedles are a relatively safe 26 way of penetrating the epithelium than other alternatives, further studies would be welcome to 27 clarify the optimal and safest way of using this technology.

1 The force at which the microneedle is inserted also has implications for the safety of this 2 method. The thickness of the small intestine varies between 3 - 5 mm, so the risk of tissue 3 perforation must also be characterised as a function of injection force. Various grades of 4 hypodermic needles were inserted into ex vivo human and porcine tissue and in vivo porcine 5 tissue at different forces [95]. As expected, these experiments demonstrated that the 6 penetration of the needles into the tissue was a function of the applied force, needle 7 dimensions and tissue type. Force measurements showed that a force of as low as 5 mN was sufficient for needle insertion into tissue, while forces of 0.2 - 0.3 N were capable of 8 9 penetrating 6 mm into in vivo porcine intestinal tissue. Control of the injection force and 10 limitations on the microneedle height would also be required to mitigate the risk of tissue 11 perforation.

12 The Langer Group demonstrated that capsule-based microneedle devices could be ingested 13 and excreted without perforating the intestine or retention using a capsule that is 20 mm in 14 length and 10 mm in diameter with an unknown number of 25G hollow needles arranged in a 15 radial pattern protruding 5 mm from the capsule surface, this capsule is shown in Figure 3A 16 [94]. However, this design is limited in that penetration of the mucosa and the subsequent 17 release of insulin is reliant on the peristaltic compression of this capsule by the small intestine. 18 The pressure exerted by the surrounding tissue on the capsule will vary from patient to patient 19 [105]. Additionally, the presence of chyme will also affect the microneedle penetration. This 20 potential variability in the number of microneedles penetrating the mucosa and the depth of 21 penetration from pill to pill will affect dosage reliability.

Later polymer microneedle based devices developed by the same group have overcome this limitation by developing devices that exert a mechanical force against the intestinal mucosa [95]. The device, shown in Figure 3B and C, consisted of an outer cylindrical tube of 30 mm length and 9 mm diameter that was coated in a poly (methacrylic acid co-ethyl acrylate) coating that dissolved at a pH of  $\geq$  5.5. The inside of the tube contained a compressed steel spring encapsulated in a polyethylene glycol (PEG) coating (molecular weight: 3,500), which,

1 when it dissolved, propels a luminal unfolding microneedle injector (LUMI). The LUMI consists 2 of three degradable arms, approximately 2.2 cm in length, that contain an array of 32, 1 mm 3 long dissolving drug-loaded polymeric microneedles at each of their tips. The force exerted by 4 the spring and the elastomeric nature of the LUMI ensures microneedle penetration into the 5 surrounding tissue without the risk of perforation. After actuation, the LUMI is exposed to the 6 intestinal fluid and begins to dissolve, with the non-degradable parts passing out of the GI tract 7 without issue. The expansion of the device upon release from the tube and the pressing of 8 the three arms against the intestinal wall does cause some distension. Further work is needed 9 to ensure that this device does not cause discomfort to the patient due to intestinal distension 10 that can be experienced unlike sharp sensations.

11 Other devices developed by the Langer group have utilised larger, millimetre-sized needles 12 for the autonomous injection of biologics into the intestinal mucosa using a self-orientating 13 device made from polymeric and metallic components [106]. This device, shown in Figure 3E 14 is called the self-orientating millimetre-scale applicator (SOMA) utilised a 7 mm long needle 15 consisting of a 1.7 mm long, 1.2 mm diameter tip loaded with 0.3 mg of insulin on a stainless 16 steel post. The endoscopically inserted device was characterised by injecting this needle into 17 a porcine animal model's stomach mucosa. A compressed stainless steel spring with a spring 18 constant k of between 0.1 to 0.5 N/mm and provided between 1.7 to 5 N of force when fully 19 compressed was used to actuate the biodegradable needle into the tissue. Spring 20 compression is maintained until the desired actuation point through the use of a sucrose cap 21 that dissolves at a known rate when in contact with GI fluid passed to it through vents on the 22 top side of the device. The timing of the sucrose cap dissolution, and hence the spring release, 23 was tuned to the predicted time with a precision of 11.4 s within a 4 min period.

Microneedle based oral delivery of biologics has been commercialised by Rani Therapeutics (San Jose, CA, USA). This company has developed a hydroxypropyl methylcellulose capsule coated in an enteric coating composed of Eudragit L30-D55 and 0.1–0.5% Plasacryl-HTP20 that dissolves in the small intestine, releasing a polyethylene balloon-like device that inflates due to carbon dioxide gas produced by a chemical reaction between citric acid and potassium
bicarbonate. The inflated balloon orientates and injects a dissolvable drug-loaded microneedle
into the intestinal lumen [96,97,107]. This device is shown in Figure 3F-H and has successfully
completed in human trials [97,108].

5 While the intestines are insensate to sharp sensations, they can detect distension and stretch. 6 Tolerability studies with human volunteers of the RANI therapeutic capsule with balloons 7 ranging in diameter from 21 mm to 25 mm demonstrated an absence of pain or discomfort 8 when the balloons deployed, suggesting the forces generated were insufficient to activate 9 intestinal stretch receptors. Safety studies of the capsule were only concerned with the 10 excretion of the entire device, which was achieved. No histological examination of the tissue 11 surrounding the needle injection site was reported in either study [96,97]. The capsule was 12 reported to reliably deliver the drugs 80% of the time with the 25 mm diameter balloon after 13 ingestion; reduced reliability was achieved with the smaller balloons. The bioavailability of 14 octreotide delivered using this capsule was 65%, greater than the  $\leq$  1% obtained previously 15 [109]. Pharmacokinetic data using the capsule is comparable to delivery via parenteral routes. 16 However, the mass of drug that can be delivered with this technology is limited to 3.5 mg by 17 the size of the needle. Additionally, the variability of GI transit times from person to person 18 may preclude the use of this technology for time-sensitive therapeutics such as insulin, where 19 predictability is crucial.

20 In addition to these capsules, other devices currently being developed that propose to use 21 microneedles for oral drug delivery include the tissue attachment capsule developed at the 22 University of Nebraska [110] and the magnetically actuated microneedle capsule from Daegu 23 Gyeongbuk Institute of Science and Technology, Korea[111]. The tissue attachment capsule 24 from the University of Nebraska is being commercialised by Progenity Inc [110]. This capsule 25 incorporates a tissue attachment module (TAM), consisting of a radial array of microneedles 26 inspired by the design of intestinal parasites that is intended for the attachment of a drug-27 carrying payload that separates from the capsule. Though ex vivo and in vivo studies have

been conducted to optimise the reliability of the TAM in attaching to the intestinal mucosa for
an extended period [110][112], no studies have been published to date that demonstrate this
technology for drug delivery.

The microneedle capsule shown in Figure 3D was developed at Daegu Gyeongbuk Institute of Science and Technology, Korea, is unique from the other microneedle capsules. It incorporates a magnetic actuation system, which enables the capsule's location to be actively controlled by the clinician [111]. This capsule could carry three pyramidal, drug-loaded microneedle patches and use the magnetic system to sequentially release these patches at target lesions along the excised porcine intestinal tissue.

10

# 4.2.2. Epithelial Permeability

One means of improving the oral delivery of biologics through the intestinal epithelium is through reversible permeabilisation. This process involves applying some form of permeation enhancer that increases the transport of drugs through biological barriers, such as the intestinal epithelium. Commonly used permeation enhancers include various chemicals, electric fields and ultrasound [90].

16 Sonophoresis is the use of sound, more specifically, ultrasound, to enhance drug transport 17 through biological barriers. The use of sonophoresis in intestinal drug delivery has been the 18 subject of some recent research [113–115]. Low-frequency ultrasound (< 100 kHz) was 19 demonstrated to be beneficial for increasing the uptake of drugs and potentially accelerating 20 the treatment of GI disease [113]. Experiments conducted using ex-vivo porcine GI tissue 21 measured the increased absorption of model therapeutics such as radiolabelled mesalamine and hydrocortisone that occurred when administered with ultrasound. The increase in 22 23 absorption was dependent on the drug administered, the location along the GI tract, and the 24 frequency of the ultrasound signal.

Further experiments involved inserting a proof of concept device into the rectum of anaesthetised porcine animal models. Initially, the ultrasound device was co-administered with

1 a mesalamine enema (4g in 60 ml suspension). A 20 kHz ultrasound signal of 7.5 Wcm<sup>-2</sup> 2 intensity was applied for 1 minute. Tissue biopsies that were taken immediately after the 3 experiment showed that tissue uptake of the drug increased by a factor of 22. Further tests 4 using insulin using the same experimental conditions used for the mesalamine showed a 5 significant hypoglycemic response whereby ultrasound treated animals experienced a 6 reduction in glucose levels of 83±9%, which was not observed in control animals not subjected 7 to ultrasound. A blinded histological analysis detected no histological abnormalities in both the 8 control and sonication groups [113].

9 Additional experiments to examine the suitability of this method for treating inflammatory bowel 10 disease were conducted in a murine animal model with dextran sodium sulfate (DSS) induced 11 colitis [113]. A mesalamine enema consisting of mesalamine (66.6 mg/ml) in a 0.5% w/w 12 carboxymethyl cellulose (Sigma-Aldrich) solution in PBS was applied with and without a 13 custom made 40 kHz radially emitting ultrasound rectal probe with a diameter of < 3 mm. 14 Ultrasound was emitted for 0.5 seconds at 4.0 W. Ultrasound was administered every day or 15 every other day or not at all with the enema. Colonic tissue histology was evaluated in a 16 blinded fashion at the end of the 14-day trial. It was found that the tissue samples from mice 17 subjected to ultrasound every day or every other day in conjunction with the mesalamine had 18 less erosion of the epithelium and only minor shortening of the crypts when compared to other 19 samples subjected to just the enema or no treatment. This murine experiment highlights the 20 potential for this technology to treat GI disease, such as ulcerative colitis.

21 Miniaturised ultrasound transducers were integrated into a capsule format by Stewart et. al to 22 assess the feasibility of *in vivo* ultrasound-mediated drug delivery trials in the porcine small 23 bowel via smart pill [115]. An 11 mm diameter, 30 mm long tethered capsule, shown in Figure 24 3I and J, contained an integrated focused ultrasound transducer that emitted a 3.98 MHz 25 signal and was inserted into the small bowel via a surgical stoma. This frequency was chosen 26 based on earlier *in vitro* tests using Caco-2 monolayers [116,117]. The capsule delivered a 27 solution consisting of fluorescent quantum dots and microbubbles into the small bowel through

1 the tether from an external syringe pump. When the ultrasound transducers were used to 2 generate a signal with an acoustic intensity of 5.4±0.4 Wcm<sup>-2</sup> for 90 seconds in conjunction 3 with the delivery of the quantum dot, microbubble solution to the intestines, it was found that 4 a fluorescent signal emanated from the intestinal tissue biopsies taken after the experiment. 5 When insonation was not used with the quantum dot, microbubble solution, no fluorescence 6 was observed. However, subsequent analysis of the tissue subjected to insonation and the 7 quantum dot microbubble solution showed that the quantum dots were trapped in the intestinal 8 mucus and did not manage to penetrate the epithelium. Further studies are required to 9 demonstrate the feasibility of sonophoresis in a smart pill format.

10 Additionally, while a tethered capsule is useful for facilitating proof of concept studies to assess 11 new means of imaging the GI tract, further work is needed to miniaturise the necessary 12 systems to enable a fully integrated, wireless pill. The move towards wireless pills is 13 advantageous for several reasons. For example, tethered devices are limited in their ability to 14 access the entire length of the GI tract unless surgically inserted. Furthermore, tethered 15 devices, whether inserted through naturally occurring orifices, can be uncomfortable for 16 patients and require clinical staff for insertion. Though tethered devices provide a means of 17 easy retrieval after use. Generally, smart pills are single-use devices, which is beneficial as it 18 removes the risk of cross-contamination between patients, which is not unheard of with 19 conventional endoscopes after sterilisation [118,119] and removes the additional design 20 constraints imposed by repeated sterilisation [120]. The ability to retrieve such devices after 21 use by the tether is only really of use in such proof of concept trials by enabling a focus on the 22 development of the diagnostic or therapeutic modality, facilitating inspection of the integrity of 23 the device or guiding or monitoring insertion via a surgical stoma [15].

24

#### 4.3. Drug Adherence Monitoring

Nonadherence to a prescribed therapeutic regimen is highly prevalent, with 50% of patients not following prescribed treatments over time [121]. Poor medication adherence can significantly worsen the patients' health, lead to death, and increase healthcare costs [122–

1 124]. Despite the World Health Organisation (WHO) recognising the significant impact of
greater medication adherence on public health compared to any improvement in a specific
medical treatment [125], the ability to identify nonadherence by clinicians is limited [121]; its
causes are complex [126] and attempts to improve adherence have either been mixed,
complex or costly [127].

6 This challenging problem has spurred the development of several technological solutions 7 [128,129], some of which take the form of an ingestible pill [130,131]. Two smart pills were 8 commercialised and approved by regulatory authorities, the pill from Proteus Digital Health 9 approved by the FDA in 2012 [132] and the Etect-Rx pill, also known as the ID-Cap pill, which 10 the FDA approved in 2019. Proteus Digital Health subsequently closed in 2019, but their 11 technology continues to be used in the Abilify MyCite system sold by Otsuka Pharmaceutical 12 to monitor ingestion of aripiprazole [133].

13 The Proteus system consists of an ingestible device that emits an RF signal when it interacts 14 with gastric acid, a wearable patch worn on the body to receive the signal and transmit it to 15 the final part of the system, a phone which transmits the data from the pill to the clinician. The 16 ingestible device consists of a 1 mm x 1 mm x 0.3 mm silicon integrated circuit that has been 17 coated with an 8 µm thin film of magnesium on the underside of the chip, while a 9 µm thick 18 gold film is deposited followed by 7 µm of cuprous chloride on the top surface of the chip, 19 where the functional elements of the integrated circuit reside. This modified integrated circuit 20 is attached to a 0.3 mm thick and 0.5 mm diameter disc of insulating material composed of 21 ethyl cellulose, hydroxypropyl cellulose and triethyl citrate. When in contact with gastric acid, 22 the magnesium and cuprous chloride films act together to form a battery. The charge created 23 by that electrochemical reaction is collected by the gold film and used to power the device to 24 transmit a signal to the external patch until the electrode materials are exhausted by the 25 chemical reaction [130]. The Etect-Rx system is similar in some respects to the Proteus 26 system, though one significant difference is the use of an electronic lanyard to collect signal 27 data from the pill rather than the wearable electronic patch used in the Proteus system. The

Etect-Rx ingestible device is embedded in the oral dosage form. It consists of a flexible printed circuit board containing an antenna; epoxy coated integrated circuits, two electrodes one made from magnesium chloride and the other silver chloride, all connected with metallic silver interconnects [131]. Such systems were found to be generally safe [134,135], stable over extended periods [136] and did not affect the quality of the formulation [137,138].

6 Several studies have been conducted to assess the efficacy of such devices in improving 7 adherence [139–141]. One study investigating the use of the Proteus digital health system on 8 patients with hypertension showed significantly improved clinical outcomes in participants 9 using the system over 4 and 12 weeks compared to those who did not use it. However, the 10 Proteus pill trial participants were also given lifestyle coaching and education opportunities. 11 unlike those who were not given the Proteus pill. Furthermore, adherence to treatment by the 12 participants not taking the Proteus pill was not measured. Due to these factors, the 13 improvements in health observed during the clinical trial in participants that took the Proteus 14 pill should not be attributed solely to the Proteus system [141]. A randomised controlled trial 15 to evaluate adherence during tuberculosis treatment in a sample population divided between 16 those using the Proteus system and those being treated using directly observed therapies 17 (DOTs) found increased adherence in the sample treated using Proteus (92.9%) compared to 18 DOTs (63.1%) [140]. However, statistical analysis showed that the difference observed could 19 be mainly attributed to the fact that the Proteus system could monitor adherence 7 days a 20 week, whereas DOTs could only do so on working days. When this was factored in to enable 21 a like for like comparison, the adherence for Proteus dropped to 95.6% compared to 92.6% 22 for DOTs [140]. Another study investigating whether adherence was improved in those being 23 treated for Hepatitis C were single-arm clinical trials, limiting the strength of any findings [139]. 24 Critical analyses have also cast doubt on the efficacy of the technology in improving 25 adherence in populations with serious mental health issues treated with aripiprazole [142,143].

26 Whether this technology is effective at improving adherence is inconclusive, and further study 27 is needed. However, accurate and reliable measurement of adherence is an issue with many

clinical studies, and this technology may provide a more confident measurement of adherence than other technological solutions, such as medication event monitoring systems that measure when a pill bottle or blister pack has been opened [137,144,145]. This is because it is more challenging to hide nonadherence with these ingestible devices as the electrical signal is generated only when the pill interacts with gastric acid. This is evidenced by the fact that these digital pills detected ingestion with accuracies greater than 84% [143].

7

#### 4.4. Non-Pharmacological Therapeutic Smart Pills

As shown, various smart pills have been developed for the delivery of pharmaceuticals for therapeutic purposes. However, effective pharmaceutical therapies may not exist for all conditions requiring the use of non-pharmacological approaches. Examples of nonpharmacological approaches include electrical stimulation and intragastric balloons, amongst others. Recognition of the importance of non-pharmacological approaches has spurred their miniaturisation and integration into a smart pill format for treating obesity, constipation and dysmotility.

15

## 4.4.1. Obesity

16 Due to the significant health burden associated with the obesity epidemic, a number of 17 ingestible smart pills have been created for the treatment of obesity [146–152]. These devices 18 work on similar principles to intragastric balloons (IGB), in which a balloon is inflated using air 19 or saline to a volume ranging from 250 to 950 ml and resides in the stomach for 1 to 12 months, 20 depending on clinical recommendations [153]. The resident balloon takes up space in the 21 stomach, causing the patient to feel satiated quicker after ingesting food leading to loss of 22 appetite and weight loss [154, 155]. The development of ingestible capsules for treating obesity 23 was predominantly spurred by the need for endoscopic procedures and patient sedation to 24 place and remove the IGB, which can be costly and result in patient discomfort, vomiting, 25 mucus damage and nausea [156]. The integration of an IGB into an easily swallowed pill

removes these disadvantages while also providing a means of post-implantation adjustment
 of the balloon volume.

3 The same group has mostly done the development of ingestible IGB pills at Nanyang 4 Technological University, Singapore [146,148–152] though other capsules have been 5 developed elsewhere [147]. The Singaporean group's earliest prototype utilised a chemical 6 reaction between gastric acid and bicarbonates stored within the deflated balloon to generate 7 the gas needed to inflate the balloon. Ingress of the surrounding acid into the balloon was 8 controlled using a plunger actuator controlled in real-time via wireless communications 9 between the lithium-ion battery-powered electronic capsule and an external controller. The 10 remote control of the actuator also triggered deflation of the balloon and control of balloon 11 volume by control of the chemical reaction. This prototype was 57 mm in diameter and 157 12 mm in length due to the onboard components' size, significantly larger than could be ingested. 13 This prototype's balloon was successfully inflated to a volume of 200 ml when surgically 14 implanted in a pigs stomach.

15 Subsequent capsules removed the need for onboard actuation mechanisms through the use 16 of integrated magnets coupled to an external magnetic field, reducing the capsule size to a 17 diameter of 9.6 mm and length of 27 mm [148]. In this capsule, the south pole of the external 18 magnet is brought close to the patient, opening the valve between 60% citric acid and 19 potassium bicarbonate chambers within the ingested capsule, resulting in carbon dioxide 20 production that was measured to inflate the balloon to a volume of 154.18 ± 5.72 ml. Alignment 21 of the capsule with the north pole of the external magnet is also used to trigger deflation, after 22 which the capsule is excreted. This device was subsequently refined and tested *in vivo* by the 23 endoscopic placement of the device with a female adult porcine stomach and a female human 24 adult volunteer [150,152]. The balloon was demonstrated to inflate to 120 ml within 6 minutes 25 and left to reside for a week within the porcine stomach with no adverse effects or signs of 26 discomfort observed. The trial with the human female adult volunteer was designed to assess 27 the time taken for inflation to begin and the duration before the balloon was fully inflated. The

1 capsule took 1 minute to inflate the balloon fully to 120 ml and was immediately pierced 2 afterwards. The number of *in vivo* trials conducted to date is insufficient to determine the 3 efficacy of this technology. Furthermore, the fully inflated balloons' volume is less than that of 4 clinically used IGBs though it is expected that this could be solved by ingesting multiple IGB 5 capsules.

6

# 4.4.2. Constipation

7 Constipation is a common disorder that is, in most cases, related to some dysfunction of the 8 GI tract. There is a need for innovative solutions to this condition due to the high-cost burden 9 on healthcare systems linked to chronic constipation [157], the high prevalence of the 10 condition [158], poor quality of life [159] and low patient satisfaction with current treatments 11 [160]. One proposed solution is the VIBRANT capsule (Vibrant Ltd. Yokneam, Israel), which 12 is a 24 x 11 mm vibrating ingestible capsule [161–163]. This battery-powered capsule consists 13 of two segments that are attached together but free to move independently. The actuation of 14 the two segments is achieved by an internal ferromagnetic shaft connected to a solenoid and 15 springs. External control of the current flowing through the solenoid enables the frequency, 16 magnitude and duration of vibrations within the colon to be adjusted. Initial in vivo trials with 17 26 human adult patients reported an increase of spontaneous bowel movements (SBMs) in 18 23 patients, with the mean number of SBMs/week increasing from 2.19±0.67 to 3.79±1.31. 19 However, 12 members of the study reported adverse effects potentially related to the study, 20 such as abdominal pain, diarrhoea, flatulence and gastroenteritis [161]. However, subsequent 21 in vivo human studies showed no significant difference in the number of SBMs between those 22 given the VIBRANT capsule and those given a sham capsule [162,163] though no significant 23 adverse effects were reported that were related to the VIBRANT capsule. Further optimisation 24 of the vibration parameters of the capsule have been repeatedly proposed as a means of 25 increasing device efficacy.

- 26
- 4.4.3. Electrical Stimulation

1 Multiple studies have demonstrated that electrical stimulation can modulate GI motility and, 2 therefore, may be a promising alternative to pharmacological treatments of GI dysmotility 3 [164]. Implantable electrical stimulation devices for treating gastroparesis [165] and obesity 4 [166] are in clinical use. A proof of concept, ingestible device was recently demonstrated to 5 induce muscle contraction within the stomach through electrical stimulation [167]. The device 6 was based on an earlier self-orientating capsule design [106], with the stainless steel needle 7 of that device connected to an external microcontroller and silver oxide battery via flexible 8 stranded core wires. These external electrical components were encapsulated in a layer of 9 PDMS to protect them from the gastric acid, and a thin layer of Parylene C was deposited onto 10 the shaft of the needle to target electrical current flow into the lower muscular layer of the 11 stomach tissue via the uncoated, conductive needle tips. The self-orientating nature and the 12 effect of gravity led the device to settle in the stomach location near to where gastric 13 pacemakers are typically placed. The microcontroller was used to mimic the pulses created 14 by a FDA-authorised gastric electrical stimulation system by generating two consecutive 15 voltage pulses of length 330 µs with a 70 ms gap in between. These pulses were repeated 16 every 5 seconds. The voltage pulse amplitude within the stomach was measured to range between 0.31 to 0.42 V, and was intended to generate a charge density at the electrode-tissue 17 18 interface of 2.2 µC.cm<sup>-2</sup>. Three devices were tested in adult porcine animal models and 19 muscular stimulation was observed via ultrasound imaging. As recognised by the authors, 20 future devices should use needles made from platinum or iridium to avoid corrosion and use 21 a current-controlled system to mitigate the effects of changing electrical impedance on 22 stimulation due to tissue fibrosis. The device only remains attached to the stomach in the 23 absence of digestion, limiting the use of this technology to applications where short term or 24 repeated interventions are required. This will also require further studies to assess this 25 technology's efficacy in humans with gastroparesis.

#### 26 5. Future Directions for Therapeutic Smart Pills

Whether the smart pill is being used to deliver a pharmacological or non-pharmacological
 treatment, there are some commonalities in the technical challenges that must be overcome
 to expedite translation, such as anchoring and localisation.

4 Anchoring is the ability of the smart pill to remain fixed in position along the GI tract while 5 administering the treatment. The anchoring method should be able to withstand peristaltic and 6 other forces acting on objects within the GI tract. The ability to anchor the pill in place would 7 benefit the reliability of therapeutic smart pills by minimising the variation in transit time 8 between individuals and along the GI tract. Additionally, anchoring would allow the delivery of 9 specific amounts of the pharmaceutical or duration of non-pharmacological treatments at the 10 target location, improving the effectiveness of the therapies. Various methods have been 11 proposed to anchor pills in the GI tract, ranging from microneedles [168], needles [169], 12 magnets [170,171] and biomimetic adhesives [172,173]. Further testing with greater sample 13 populations is required to fully assess the efficacy of these solutions under conditions where 14 the anchor mechanisms would be exposed to peristalsis, boluses, and other forces due to the 15 greater reliability needed if they are to be used to ensure the targeted delivery of therapeutics.

16 For anchoring to be feasible, the challenge of localisation must also be addressed. 17 Localisation is the ability of the smart pill to identify its position and orientation with reference 18 to some external or internal frame of reference. An internal frame of reference can include 19 anatomical landmarks or sites of pathology; external frames of reference, such as telemetry 20 antenna, are commonly used. The use of internal frames of reference will require the 21 integration of sensing and imaging modalities to recognise these landmarks, impacting the 22 internal volume of the pill available for therapeutic delivery. Accurate information on pill 23 position and orientation is necessary to ensure therapeutic delivery at the desired location. 24 Current methods of localisation used in capsule endoscopy rely on triangulation via eight 25 antennae worn in a belt around the abdomen, resulting in an average error of 37.7 mm [6], 26 which is lower than what would be required for therapeutic delivery. The GI tract's deformable

nature further complicates the ability to locate the pill in real-time accurately and may require
 both external and internal frames of reference.

3 Another challenge, specific to smart pills that deliver pharmacological therapeutics, is the 4 onboard storage volume. Most smart pills developed to date have storage volumes between 5 0.3 to 1 ml due to onboard electronics, telemetry, batteries, actuators, sensors, and other 6 components that take up space. As these devices become more sophisticated due to 7 increased electronic and mechanical integration, there will be implications for dosages 8 achievable with these pills. This factor may necessitate greater pharmaceutical potency or 9 increased reliance on miniaturisation technology such as microelectromechanical systems or 10 microfluidics to reduce the size of mechanical components. Integration of these systems within 11 the pill also has economic implications for this technology due to the associated increase in 12 cost. This may make it prohibitive to use this technology to treat many conditions until 13 advantages of scale enable greater usage. Another factor to consider is the sustainability of 14 this technology due to the nature of these pills being single-use and their removal of the body 15 via excretion. If the technology comes into wider use, then there may be environmental 16 challenges to consider due to increased electronic waste. This may be avoided by a shift 17 towards biodegradable materials, though the use of such materials in creating electronic 18 components is still in its infancy [174].

#### 19 6. Smart Pills for Biopsy and Sampling.

20 Since their advent, smart pills have been proposed for a variety of clinical applications. One 21 application that has received much interest is pills that can be used to conduct tissue biopsies 22 or to sample the GI environment due to the promised benefits of reduced invasiveness and 23 little or no patient recovery time. The surgical acquisition of tissue via endoscopic biopsy 24 necessitates several processes to be conducted before surgery, such as fasting and bowel 25 preparation through the ingestion of laxatives to ensure a clear, unobstructed bowel for 26 imaging to locate the biopsy site and to mitigate the risk of a contaminated sample. The patient 27 may also be sedated immediately before endoscopic insertion. The endoscopic working

channel is used to deploy surgical instruments to acquire tissue samples or suction to collect
aspirated intestinal fluid. However, due to the transit of the endoscope through the GI tract,
the working channel can be easily contaminated by oral and GI contents. This can have a
significant impact on the accuracy of microbiome samples collected via endoscopic aspiration.
Ingestible sampling or biopsy devices have the potential to overcome several of these
disadvantages associated with conventional clinical methods.

The sample volume obtainable with these smart pills is determined by the size of the capsule,
which is comparable to the dimensions of other smart pills to mitigate the risk of retention, as
well as the internal volume taken up by other integrated electronic or mechanical systems and
the minimum volume required by the analysis to be performed after capsule collection.

11 6.1. Tissue Biopsy

12 The Crosby capsule, developed in 1957, is an 11 mm in diameter and 20 mm in length stainless steel capsule connected to a polyethylene tube designed for jejunal biopsies [175]. 13 14 An external syringe is used to create a negative pressure that draws mucosal tissue through 15 a 5 mm aperture in the side of the capsule, triggers the rotation of an integrated knife that 16 biopsies the mucosal tissue. Though the Crosby capsule provides high diagnostic value 17 biopsies for several conditions, the design was associated with complications such as bleeding 18 and perforation [176–178]. Furthermore, withdrawal of the device from the patient occasionally 19 necessitated the administration of propantheline bromide, an antimuscarinic agent, to relax 20 spasms of the pylorus [179].

Since the introduction of the Crosby capsule, several other capsules for the biopsy of tissue have been proposed [180–185]. Some of these are similar to the Crosby capsule [186], while other, more recent designs aim for wireless capsule biopsy. These wireless capsules have been predominantly tested under *in vitro* and *ex vivo* conditions. These results leave unanswered how well biopsies taken with such capsules remain uncontaminated by other sources under clinical conditions and whether there are risks of bleeding and perforation from

1 such capsules. Furthermore, the limited biopsy storage volume available within these 2 capsules would require the ingestion of multiple capsules for multiple biopsies.

3

# 6.2. Microbiome Sampling

4 The link between the GI microbiome and health is widely recognised, with cumulative evidence 5 of the relationship between changes in the GI microbiome to GI disease [187]. Due to the ease 6 of collection, non-invasiveness and ease at repeated sampling, faecal samples are commonly 7 used as proxies for GI microbiome studies. However, several studies have highlighted the 8 limitations of this method due to the differences in the faecal microbiome compared to that of 9 the GI microbiome [188–192]. Other methods of sampling the GI microbiome, such as 10 aspiration and mucosal biopsy, are at risk of sample contamination [193-196] or inducing 11 temporary changes in the microbiome such its composition and diversity so the sample may 12 not be an accurate reflection of the microbiome [197,198].

13 Several pills, some of which are shown in Figure 4, have been demonstrated that sample the 14 GI microbiome [199–202]. These capsules use various sampling methods such as springs 15 and wicking materials [199], shape memory alloys [200], osmotic pumps [201], biodegradable 16 coatings [202]. Most of these pills sampled along the entire length of the GI tract and have not 17 demonstrated sampling within specific regions of the GI tract. Information on whether they can 18 be used to determine the spatial distribution of the microbiome along the GI tract, which would 19 be advantageous over widely used faecal proxies, does not exist. One pill, shown in Figure 20 4B, was designed to sample the microbiome within the mucus layer and reseal after capture, 21 though in vivo tests have yet to be conducted [200]. The rest of the pills reported to date, such 22 as those in Figure 4A and C, sample the microbiota of the luminal fluid and not that of the 23 mucus. Where sampling occurs and what is sampled has implications for the quality of the 24 information derived from such devices. This is because the composition and diversity of the 25 microbiome varies longitudinally along the GI tract and axially, from the lumen to the mucosal 26 surface [203,204].

## **1** 7. Future Directions of Smart Pills

2 This review shows that, despite the clinical potential of these devices, smart pills are still in 3 their infancy. Despite the flurry of research activity in smart pills, many are yet to undergo the 4 extensive in vivo testing necessary to demonstrate these technologies' diagnostic or 5 therapeutic efficacy. The vision of autonomous smart pills capable of diagnosis with minimal 6 clinical involvement and simultaneously applying treatment is some way off. The increased 7 complexity of such devices may make these devices prohibitive in cost, thereby denying wider 8 patient benefit and make the devices more at risk of failure. It is more probable that instead of 9 one pill capable of all functions, a family of pills will be created, their designs each optimised 10 to perform a specific function, and work together or in sequence to ensure patient well-being. 11 This strategy is similar to the increasing specialisation of CEs, with the capsules modified for 12 optimal performance in different parts of the GI tract by adding additional cameras or utilising 13 different frame rates. Either way, for this technology to mature and live to its full clinical 14 potential, several technical challenges must be overcome. These challenges include but are 15 not limited to localisation, navigation and greater intelligence. The solutions to these 16 challenges will be intrinsically interdisciplinary, requiring expertise from electronic engineering, 17 mechanical engineering, computer science, microengineering and materials science. 18 Increasing smart pill functionality to incorporate navigation, multiple diagnostic or therapeutic 19 modalities, and localisation, coupled with design constraints to ensure ease of ingestion and 20 safety [205], will bring new challenges. For example, greater systems integration brings the 21 risk of power consumption will be especially challenging since batteries currently take up a 22 large amount of space in capsule endoscopes. This will require new solutions to ensure that 23 space is available for other functions. This is especially pressing for developing therapeutic 24 smart pills, especially drug delivery smart pills, where space is vital for the pharmaceutical 25 payload.

## 26 8. References

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## 1 9. Tables

## 2 Table 1: Comparison of Capsule Endoscopes

Model	Length (mm)	Diameter (mm)	Imaging	Field of View	Direction	Frames per second	Battery Life (hrs)	Reference
Medtronic								
ESO2	26	11	CMOS	312 <sup>0</sup>	Front and Back Viewing	18	0.5	[206–208]
COLON2	32.3	11.6	CMOS	344 <sup>0</sup>	Front and Back Viewing	4-35	10	[206], [207]
UGI	32.3	11.6	CMOS	344 <sup>0</sup>	Front and Back Viewing	18-35	1.5	[209], [207]
SB	26	11	CMOS	140 <sup>0</sup>	Front Viewing	2	8	[210], [207]
SB-2	26	11	CMOS	156 <sup>0</sup>	Front Viewing	2	9	[210], [207]

26.2	11.4	CMOS	156 <sup>0</sup>	Front Viewing	2-6	11-12	[210], [207]
26	11	CCD	145 <sup>0</sup>	Front Viewing	2	8	[211], [206]
26	11	CCD	160 <sup>0</sup>	Front Viewing	2	12	[212], [206]
Idoscopy							
25.4	11		140 <sup>0</sup>	Front Viewing	2	6-8	[213], [214]
n							
21							[208,212,215,216
51	11	CMOS	360 <sup>0</sup>	Side Viewing	20	15	]
24.5	10.8		170 <sup>0</sup>	Front Viewing	3	11-12	[217][218]
	26 26 doscopy 25.4 n 31	26       11         26       11         26       11         ndoscopy       11         25.4       11         n       31         31       11	26       11       CCD         26       11       CCD         26       11       CCD         ndoscopy       25.4       11         1       11       CMOS	26       11       CCD       145°         26       11       CCD       160°         adoscopy       25.4       11       140°         n       31       11       CMOS       360°	26     11     CCD     145°     Front Viewing       26     11     CCD     160°     Front Viewing       adoscopy     25.4     11     140°     Front Viewing       11     140°     Front Viewing     n       31     11     CMOS     360°     Side Viewing	$26$ $11$ $CCD$ $145^{\circ}$ Front Viewing $2$ $26$ $11$ $CCD$ $160^{\circ}$ Front Viewing $2$ $26$ $11$ $CCD$ $160^{\circ}$ Front Viewing $2$ $adoscopy$ $25.4$ $11$ $140^{\circ}$ Front Viewing $2$ $an$ $31$ $11$ $CMOS$ $360^{\circ}$ Side Viewing $20$	26       11       CCD       145°       Front Viewing       2       8         26       11       CCD       160°       Front Viewing       2       12         26       11       CCD       160°       Front Viewing       2       6-8         ndoscopy       25.4       11       140°       Front Viewing       2       6-8         n       31       11       CMOS       360°       Side Viewing       20       15

## 1 Table 2: Ultrasound Imaging Capsules

Capsule	Year First	Ultrasou	Field of	Scanning	Capsule	Capsule	Clinical	Refer
	Publishe	nd	View	Mechanis	Length	Diameter	Progress	ence
	d	Frequen		m	(mm)	(mm)		
		су						
Ultrasound	2015	5 MHz	360 <sup>0</sup>	Electronic	25	10	Benchtop	[20,21
Capsule					(proposed	(proposed	Demonstrati	9,220]
(Stanford)					)	)	on of	
							Component	
							s	
Ultrasound	2014	30 MHz	360 <sup>0</sup>	Mechanic	40	10	In Vivo	[23][1
Capsule				al			Animal	4]
(MIT)							Trials	
Ultrasound	2019	30 MHz	N/A	None	30	10	In Vivo	[15]
Capsule							Animal	
(UK)							Trials	

Magnetically	2019	30 MHz	N/A	None	39	21	In	Vivo	[22]
Driven							Animal		
Ultrasound							Trials		
Capsule									
(UK)									
Ultrasound	2020	10 MHz	360 <sup>0</sup>	Mechanic	30	10	In	Vivo	[21]
Capsule				al			Animal		
(Shenzen)							Trials		

## 2 Table 3: Smart pills used in drug delivery and formulation studies (NS=Not Stated)

Capsule	Year First	Drug	Actuation	Capsule	Capsule	Payload	Clinical	Referen
	Published	Delivery	Method	Length (mm)	Diameter	Volume	Progress	се
					(mm)	(ml)		
Smith Kline	1961	Active	Electrothermal	16	8		<i>In Vivo</i> Animal	[2].
French Cylinder							Trials	
HF-Capsule	1986	Passive	Thermomechani	28	12	1	<i>In Vivo</i> Human	[73–75]
			cal				Trials	

InteliSite	1999	Passive	Thermomechani	35	10	0.8	<i>In Vivo</i> Human	[78,79,2
			cal				Trials	21]
Enterion	2000	Active	Thermomechani	32	11	1	<i>In Vivo</i> Human	[3,82][22
			cal				Trials	2]
Gröning Capsule	2007	Active	Electrochemical	28	8.5	0.17	Benchtop	[81]
(RF Signal)							Demonstration	
							of Device	
Intellicap	2013	Active	Electromechanic	27	11	0.3	<i>In Vivo</i> Human	[46,85–
			al				Trials	87]
SmartTab	2021	Active	Smart Polymer	NS	NS	NS	<i>In Vivo</i> Animal	[89]
							Trials	

## 2 Table 4: Smart pills used for the delivery of biologics

Capsule	Year First	Drug Delivery	Delivery	Capsule	Capsule	Reported	Clinical Progress	Reference
	Published		Method	Length	Diameter	Payload		
				(mm)	(mm)	(mg)		

Microneedle	2015	Transepithelial	Epithelial	20	10	N/A	<i>In Vivo</i> Anir	nal [94]
Capsule (MIT)			Penetration				Trials	
			(m)					
LUMI Capsule	2019	Transepithelial	Epithelial	30	9	0.3	<i>In Vivo</i> Anir	nal [95]
			Penetration				Trials	
			(m)					
Self Orientating	2019	Transepithelial	Epithelial	NS	NS	0.3	<i>In Vivo</i> Anir	nal [106]
Capsule			Penetration				Trials	
			(M)					
RANI	2019	Transepithelial	Epithelial	28	11	0.69 - 3.5	<i>In Viv</i> o Hum	ian [96][97]
Therapeutics			Penetration				Trials	
			(m)					
Microneedle	2020	Transepithelial	Epithelial	27	13	NS	<i>Ex Vivo</i> Anir	nal [111]
Capsule			Penetration				Trials	
(DGIST)			(m)					

SonoCAIT	2021	Transepithelial	Epithelial	30	11	External	<i>In Vivo</i> Animal	[115]
			Permeability			supply	Trials	
			(S)					

## **10. Figures**



Figure 1: Diagnostic Capsules: A) PillCam Capsule Endoscope (Medtronic), B) SmartPill (Medtronic), C)
Sonocap (Sonopill Project, Glasgow, UK) [15], D) Optical Coherence Tomography (OCT) pill (Harvard Medical School, USA) [17], E) Gas Sensing Capsule (Royal Melbourne Institute of Technology, Australia) [56], F)
Autofluorescence Imaging Capsule (University of Glasgow, UK) [223], G) X-Ray Imaging Capsule (Check-Cap Ltd, Israel )[26], H) HemoPill Optical Blood Sensing Capsule (Ovesco Endoscopy AG, Germany)[52]

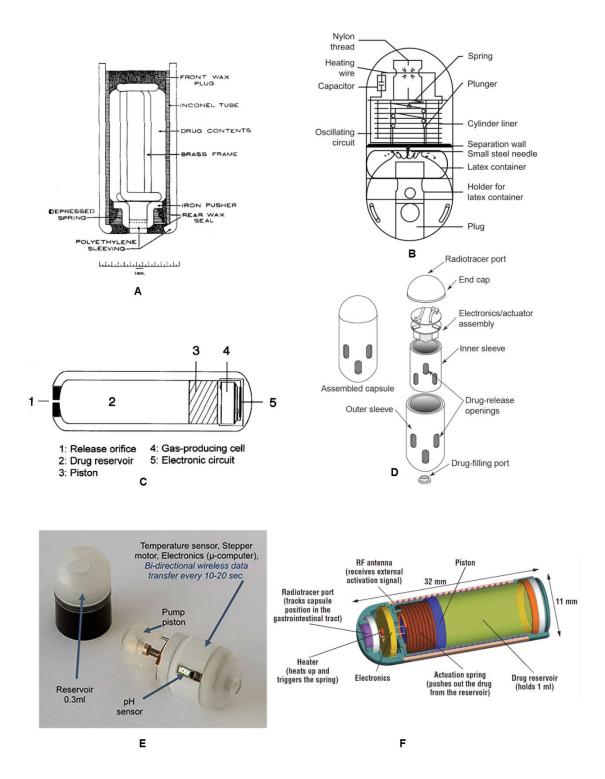


Figure 2: Smart pills for drug delivery and formulation. A) A 16mm x 8mm stainless steel cylinder sealed with wax that utilised inductive heating of the steel cylinder to melt the wax, releasing an internal spring that pushed the drug contents out and into the GI tract. Used in 1961 for drug absorption studies in canine models [2].B) The 28 mm x 12 mm HF- capsule utilised a 1 ml latex balloon as an internal drug reservoir made from a latex balloon that released the drug when punctured by a needle released when a nylon thread melted when trigged from an external signal [3], C) A capsule that emptied the drug reservoir due to the motion of a piston actuated by an electrolytic gas producing cell [72], D) The InteliSite drug delivery capsule that passive released the contents of the reservoir over time when an embedded shape memory alloy is heated due to an external trigger, causing the inner sleeve to rotate, aligning the drug release openings in the inner and outer sleeves [3], E) The 27 mm x 11 mm Intellicap drug delivery capsule contained a 0.3 ml internal drug reservoir, stepper motor and integrated pH sensor. The pH

sensor was used to determine the pill's location along the GI tract, and the stepper motor was used to actuate a piston that pushed out the reservoir contents. [88], F) The 34 mm long and 11 mm diameter Enterion capsule contained a 1ml internal drug reservoir, as well as a separate reservoir for a radioactive marker to enable tracking of the capsule by gamma scintigraphy. The drug reservoir is emptied when a small heater located behind a piston is powered by a coil within the capsule that is stimulated by induction. The heater breaks a polymer thread, releasing a coiled spring that forces the piston forward [222].

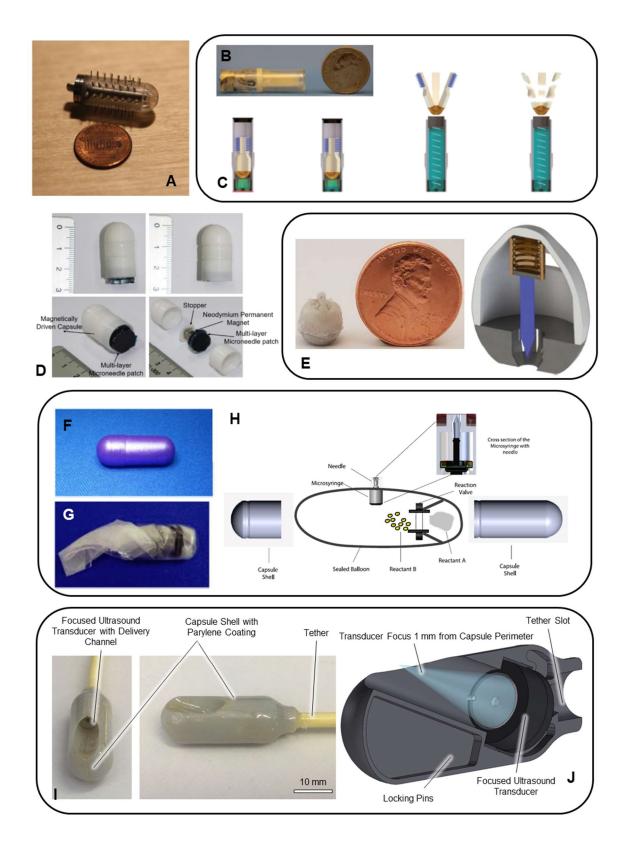


Figure 3: Drug Delivery Capsules for Biologics: A) MIT microneedle capsule [94], B) Side view of assembled and undeployed luminal unfolding microneedle injector (LUMI) capsule [95], C) Four stages of the LUMI actuation scheme, from left to right: i) enteric coating dissolves ii) water enters the bottom chamber, iii) the spring actuator dissolves, propelling device form the capsule iv) the drug is delivered, and the device dissolves [95], D) Magneticually actuated microneedle capsule from DGIST, South Korea [111], E) Self-orientating millimetre-scale applicator (SOMA) capsule shown to scale, along with cross-sectional view showing millimeter scale needle and spring for providing insertion force [106], F) A fully assembled, enteric coated RANI therapeutic capsule [97], G) A deflated, partially folded balloon contained within the Rani therapeutic capsule [96], H) [97], I) Annotated front and

- side images of the SonoCAIT sonophoretic capsule [115], J) Annotated cross-sectional illustration showing the inside of the SonoCAIT capsule [115]
- 2

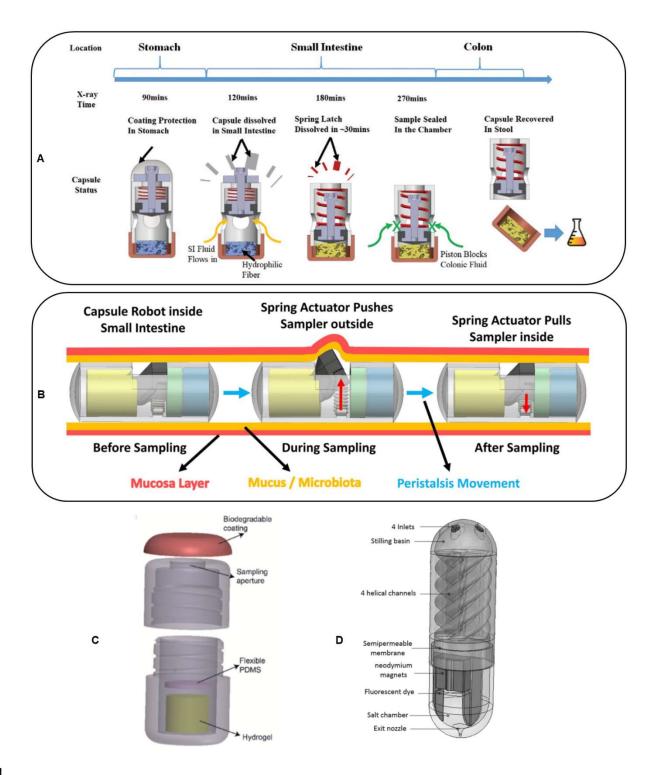


Figure 4: Microbiome Sampling Capsules. A) An enterically coated sampling capsule. The enteric coating dissolves in the small intestine, exposing a capsule compartment to luminal fluid. The compartment contains hydrophilic fibres that wick and capture the fluid. After some time, the luminal fluid dissolves a biodegradable spring, releasing a piston that seals the capsule, preventing further sampling. [199], B) A 30mm x 12mm 3D printed sampling capsule, which uses shape memory alloy springs to actuate the sampling mechanism that gently scapes the microbiota within the mucosa and stores it within a 500 µl sampling chamber. The shape memory alloy (Nitinol) spring is activated at 45°C by Joule heating induced by the onboard battery [200], C) A 9mm x 15mm sampling capsule consists of a 3D printed acrylic housing, a fast-absorbing hydrogel, and a flexible PDMS membrane. Fluids containing samples of the GI microbiota enter the device through a sampling aperture on the device's cap. The hydrogel swells due to fluid absorption, protecting the samples and pushing the flexible PDMS membrane to

prevent further fluid exchange. The hydrogel encapsulated sample can be retrieved due to the screw cap design [202], D) Osmotic microbiome sampling pill is primed by injecting water into the salt chamber and the helical channels. The capsule is enterically coated before ingestion to protect it from the stomach. The integrated magnets allow the capsule to be held in a specific part of the GI tract. Osmotic pressure induced flow occurs along the helical 1 2 3 4 5

channels through the semipermeable membrane, drawing microbiota in. [201]